TWG

DOCUMENT 106-71

TELEMETRY STANDARDS

(REVISED JANUARY 1971)

TELEMETRY WORKING GROUP

INTER-RANGE INSTRUMENTATION GROUP

RANGE COMMANDERS COUNCIL

KWAJALEIN MISSILE RANGE
WHITE SANDS MISSILE RANGE

NAVAL WEAPONS CENTER
PACIFIC MISSILE RANGE
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AIR FORCE EASTERN TEST RANGE
AIR FORCE FLIGHT TEST CENTER
AIR FORCE SATELLITE CONTROL FACILITY
SPACE AND MISSILE TEST CENTER
ARMAMENT DEVELOPMENT AND TEST CENTER

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CONTENTS

CONTENTS (Cont'd)

PAGE

CONTENTS (Cont'd)

CONTENTS (Cont'd)

LIST OF FIGURES

PAGE

LIST OF TABLES

FOOTNOTES

1. In 1951, the RDB was succeeded by the Office of the Assistant Secretary of Defense, Research and Development.

2. Certain short-term waivers that have been granted to DOD components will permit some flexibility in effecting full conversion to UHF telemetry. Requests for waivers should be directed to the Military Communications - Electronics Board. Users with waivers which continue to operate in the 225-260 MHz band shall adhere to the above standards.

3. For radiated measurements this value will be the equivalent of -25 dBm as referenced to the unmodulated carrier power.

4. Flight testing telemetry is defined as telemetry which is used in support of research, development, test and evaluation, and which is not integral to the operational function of the system.

5. For radiated measurements this value will be the equivalent of -25 dBm as referenced to the unmodulated carrier power.

6. Ibid.

7. Ibid.

8. Ibid.

9. Interim Military Specifications, MIL-T-8986, MIL-T-8987, Wideband and Low- or Intermediate-Band Instrumentation Tape, Tape/Recorder Interface Compatibility.

10. W-R-175 Federal Specification, Reels and Hubs for Magnetic Recording Tape, General Specifications for, 26 April 1963.

11. K. M. Uglow, "Noise and Bandwidth in FM/FM Radio Telemetry," IRE Transactions on Telemetry and Remote Control, May 1957, pp. 19-22.

12. F. J. Schmitt, "Double Sideband Suppressed Carrier Telemetry Ssytem," ITC 1967 Proceedings, p. 347.

13. Frost, W. O., "Introduction to AM Baseband Telemetry Techniques," Telemetry Journal, Dec/Jan 1970, pp 17-23.

14. Simpson, R. S. and W. H. Tranter, "Carrier Synthesis From Perturbed DSB/SC Signals," ITC 1967 Proceedings, pp 371-381.

15. Nichols, M. H., "Some analysis of the WSMR Test Results on DSB," ITC 1967 Proceedings, pp 361-370.

TELEMETRY STANDARDS

1. SCOPE AND APPLICATION

1.1 A standard in the field of telemetry for guided missiles was established in 1948 by the Research and Development Board (RDB) and was thereafter revised and extended as the result of periodic reviews by that agency. The last official RDB revision of the standard was published as MTRI 204/6, dated 8 November 1951.[1]

Since then, the Inter-Range Instrumentation Group (IRIG), of the Range Commanders Council, has prepared and published new standards in telemetry. The Steering Committee, representing IRIG and the Department of Defense test ranges, assigned the task of promulgating new or revised telemetry standards to the Telemetry Working Group (TWG). This publication 106-71, Telemetry Standards, contains the current combined standards and supersedes the following IRIG documents:

101-55	Testing for Speed Errors in Instrumentation Type Magnetic Tape Recorders
102-55	Telemetry Standards for Guided Missiles
103-56	Revised Telemetry Standards for Guided Missiles
101-57	Magnetic Recorder/Reproducer Standards
102-59	Standards for Pulse Code Modulation (PCM) Telemetry
101-60	Magnetic Recorder/Reproducer Standards
106-60	IRIG Telemetry Standards (November 1960)
106-60	IRIG Telemetry Standards (Revised June 1962)
106-65	IRIG Telemetry Standards (Revised July 1965)
106-66	IRIG Telemetry Standards (Revised March 1966)
106-69	IRIG Telemetry Standards (Revised February 1969)

These current standards were established to foster the compatibility of telemetry transmitting, receiving, and signal processing equipment at the test ranges under the cognizance of the members of the Range Commanders Council. To this end, the Range Commanders recommend that telemetry equipment operated at the test ranges, and telemetry equipment used by programs requiring test range support, conform to these standards.

The capability attainable within the guidelines of these standards will accommodate the majority of all telemetry requirements. Occasionally, deviations may be necessary to support some peculiar requirements. Agencies proposing to use equipment configurations or techniques which deviate from these standards will be required to show that the action is both technically necessary and economically feasible. When an agency proposes to deviate from these standards the sponsoring

headquarters (NAVORDSYSCOM, NAVAIRSYSCOM, AFSC, AMC, etc.) should be immediately informed. The sponsoring headquarters should then coordinate with the affected ranges to mutually decide on the validity of the deviation. There is a dual objective in the procedure just described: First, it should be ascertained that the support required cannot be provided within the limits of these standards. Second, it should be determined that utilization of a non-standard measurement method can successfully interface with existing and available systems and components.

These standards do not necessarily define the existing capability of any given test range but constitute a guide for the orderly implementation and application of telemetry systems for both the ranges and range users. The range of capabilities attainable with the utilization of these standards requires careful considerations of tradeoffs. Guidance concerning these tradeoffs is provided in the appendices.

To insure that the standards remain current, the Telemetry Working Group will review the standards versus range requirements at each of its meetings and provide revisions as appropriate.

2. REFERENCE DOCUMENTS

Reference documents are identified at their point of reference.

3.   DEFINITIONS

ambiguity reference tone (art) — A fixed amplitude tone added to the common multiplex signal when ambiguity resolution is required on an HSM system.

AM/FM — The frequency modulation of a RF transmitter by one or more AM subcarriers.

authorized carrier frequency - A specific carrier frequency authorized for use, from which the actual carrier frequency is permitted to deviate, solely because of frequency instability, by an amount not to exceed the frequency tolerance.

automatic zero and full-scale calibration correction — Zero and sensitivity by electronic servos which continuously compare demodulated zero and full-scale signals with zero and full-scale reference voltages.

bandpass — The number of cycles per second expressing the difference between the limiting frequencies at which the attenuation to signal frequency energy is the desired amount (usually half power or three dB) of the attenuation to single frequency energy at the mid-frequency between the two limiting points.

bandwidth —

   bandwidth occupied by an emission — The frequency bandwidth such that, below its lower and above its upper frequency limits, the mean powers radiated are each equal to 0.5% of the total mean power radiated by a given emission.

   constant bandwidth subcarrier channels (CBW) — Those channels whose maximum permissible frequency deviations are constant, irrespective of the subcarrier center frequency.

   data — The difference between the highest and lowest frequency of the data to be telemetered.

   intermediate-frequency — For telemetry receivers, the pre-conversion bandwidth.

   proportional — Those channels whose maximum permissible frequency deviations are proportional to subcarrier center frequency. In telemetry standards these deviations are either ± 7.5% or ± 15%.

3

bar-graph monitoring oscilloscope — Oscilloscope for observation of commutated signals appearing as a series of bars with lengths proportional to channel modulation. The same oscilloscope is commonly used for setup and trouble-shooting observations.

Barker code — A binary code suitable for PCM frame synchronization having near-optimal correlation properties with the unique property, when decoded, of relative immunity to phase displacement by random pulses immediately adjacent to the pattern, and relative immunity to phase displacement by error in the transmitter code. The Barker codes are 3-bit, 110; 7-bit, 1110010; 11-bit, 11100010010.

baseband level control (BLC) — An automatic gain control operating on all or selected AM channels of the composite multiplex signal output of the radio link receiver. The gain control compensates for overall gain changes due to equipment variations and to transmitter modulation control. It adjusts the gain so that the amplitude of the common pilot tone is maintained essentially constant.

beam width — The width in degrees or mils of an antenna beam measured at the 3 dB ($\frac{1}{2}$) power points.

bias set frequency — In direct magnetic tape recording, a specified recording frequency employed during the adjustment of bias level for optimum record performance (not the frequency of the bias).

bit — 1. Contraction of binary digit; may be only 0 (zero) or 1 (one). 2. In information theory - equal to one binary decision or the designation of one or two possible and equally likely values or states of anything used to store or convey information.

bit pattern — A combination of n binary digits to represent 2^n possible choices; e.g., a 3-bit pattern represents 8 possible combinations.

bit rate — The speed at which bits are transmitted.

calibration curve (transducer) — A record of the measured relationship of a transducer output to the applied measurand over the transducer range.

calibration cycle (transducer) — The application of known values or measurand, and subsequent recording of corresponding output readings, over the range of a transducer, in an ascending and then descending direction.

4

calibration interval (transducer) — The time between sequential calibration of transducers which are periodically calibrated on a routine basis.

calibration, primary (transducer) — Calibration in which the transducer output is observed or recorded, while a direct stimulus is applied under controlled conditions.

calibration record (transducer) — A record of the measured relationships (e.g., table, graph, or magnetic tape) of the transducer output to the applied measurand over the transducer range.

center frequency — The assigned carrier frequency of a radio transmitter station; the resting frequency.

channel — 1. The path required to convey intelligence. 2. In digital systems; (a) a path along which information, particularly a series of digits or characters or units of information, may flow or be stored. For example, in the machine known as a punch card reproducer, information (in the form of punch cards) may flow in either one of two-card channels which do not physically connect, (b) a device which connects input-output units to the main part of the computer or to each other, (c) magnetic tape or magnetic drums - a path parallel to the edge of the tape or drum along which information may be stored by means of the presence or absence of polarized spots, singly or in sets, and (d) delay line memory such as a mercury tank - a circular path forward through the delay line memory and back through electrical circuits along which a pattern of pulses representing information may be stored.

channel frequency — The band of frequencies which must be handled by a carrier system to transmit a specific quantity of information.

channel interval — Time allocated to a channel including on and off time.

channel pulse synchronization — Synchronization of local channel rate oscillator by comparison and phase-lock with separate channel synchronizing pulses.

channel sampling rate — Number of times per second individual channels are sampled. Use of channel-sampling rate to designate commutation rate, or commutator-switching rate is not recommended because of likelihood of confusion in terms.

channel subcarrier — The channel required to convey the telemetric information of a subcarrier band.

channel level control (CLC) — An automatic gain control operating from the data signal output from an AM demodulator. It adjusts the channel gain so that the amplitude of a channel reference tone is maintained essentially constant.

channel reference tone (CRT) — A fixed-frequency tone which, if used, is summed with the data to be transmitted on an ISM channel for (a) subcarrier recovery in the absence of data, (b) ambiguity resolution, (c) channel gain control.

closed shop — A computing installation at which all computer programming, coding and operating functions are performed by members of a regular computing group.

closed-loop telemetry — A system used to checkout test vehicle and/or telemetry performance without radiation of r-f energy.

Common Pilot Tone (CPT) — A fixed frequency in the composite multiplex signal which may serve one or more channels for demodulation, ambiguity resolution or baseband level control.

composite multiplex signal (CMS) — The combination of several subcarrier signals and appropriate pilot tones.

commutation — Sequential sampling, on a repetitive time-sharing basis, of multiple data sources for transmitting and/or recording on a single channel.

commutation frame period (telemetry) — Time required for sequential sampling of all input signals. This period would correspond to one revolution of a simple multi-contact rotary switch. (Reference: prime frame and sub-frame).

commutation rate — Number of commutator inputs sampled per second.

commutator channel dwell period — Channel on time.

data channel — A path used to telemeter an individual function.

dead volume (transducer) — The total volume of the pressure port cavity of a transducer at the rest position, i.e., when no stimulus is applied.

deviation — The algebraic difference between a given value and its corresponding central value.

frequency — The peak difference between the instantaneous frequency of the modulated wave and the carrier frequency. The extent of deviation is proportional to the amplitude of the modulating signal.

phase — The peak difference between the instantaneous phase of the modulated wave and the carrier frequency. The extent of deviation is proportional to the amplitude of the modulating signal.

6

direct recording — A method of recording on magnetic tape using high-frequency bias in which the electrical input signal is delivered to the recording head in unaltered form.

direct recorder — A strip-chart recorder which produces a readable record without further processing. A recording instrument producing real-time pen-etched-on-roll paper displays. Also called quick-look recorder.

discriminator tuning unit — A device which tunes the discriminator to a particular subcarrier.

dropout — Any discrete variation in signal level during the reproduction of magnetic tape recorded data which results in a data reduction error.

DSB/FM — The frequency modulation of a RF transmitter by one or more double sideband suppressed AM subcarriers.

end points (transducer) — The outputs at the upper and lower limits of the specific transducer range.

F-factor (transducer) — The slope of the straight line from which nonlinearity is calculated. Given a microvolts output per-volt excitation per-unit stimulus.

flight testing — In telemetry, defined as telemetry which is used in support of research, development test and evaluation, and which is not integral to the operational function of the system.

flutter — A dimensionless factor describing an effect due to the difference between the instantaneous tape speed during recording and the instantaneous tape speed during playback. Flutter is expressed as a ratio of this difference to the average tape speed and includes variations from 0.5 Hz to an upper frequency defined for the tape speed employed. The nominal flutter measurement is the range of values containing 95% of a set of measurements.

FM discriminator — A device which converts frequency variations to proportional variations in the amplitude of an electrical signal.

FM recording (magnetic tape) — A method of recording in which the input signal modulates a voltage-controlled oscillator, the output of which is delivered to the recording head.

frame — 1. In PCM systems, an integral number of words which includes a single signal. 2. In time division multiplexing, one complete commutator revolution.

frame rate — The frequency derived from the period of one frame.

frame synchronization signal — In PAM, uniquely coded pulses or an interval to mark start of commutation frame period. In PCM, any signal used to identify a frame of data.

frequency deviation — In frequency modulation, the peak difference between the instantaneous frequency of the modulated wave and the carrier frequency.

frequency deviation limit — The upper and lower frequency limits beyond which a subcarrier should not be deviated.

frequency division multiplex (FDM) — A system for the transmission of information about two or more quantities (measurands) over a common channel by dividing the available frequency bands. Amplitude, frequency or phase modulation of the subcarriers may be employed. A process or device in which the signal channel modulates a separate subcarrier, the subcarrier being spaced in frequency to avoid overlapping of the subcarrier sidebands, and the selection and demodulation of each signal channel on the basis of its frequency.

frequency response — The portion of the frequency spectrum which can be sensed by a device within specified limits of amplitude error.

    maximum — The frequency response calculated using a deviation ratio of one.

    nominal — The frequency response calculated using a deviation ratio of five.

frequency response characteristic — A variation with frequency of the transmission gain or loss of a device or system.

frequency-shift keying (FSK) — Modulation accomplished by switching from one discrete frequency to another.

COMMONLY USED TERMS RELATING TO FREQUENCY BANDS

Band   Frequency/Remarks

VLF (Very low Frequency)   Below 30 kHz - Myriametric waves
LF (Low Frequency)   30 kHz to 300 kHz - Kilometric waves
MF (Medium Frequency)   300 kHz to 3000 kHz - Hectometric waves
HF (High frequency)   3 MHz to 30 MHz - Decametric waves
VHF (Very High Frequency)   30 MHz to 300 MHz - Metric waves
UHF (Ultra High Frequency)   300 MHz to 3000 MHz - Decimetric waves
SHF (Super High Frequency)   3 GHz to 30 GHz - Centimetric waves
EHF (Extremely High Frequency)   30 GHz to 300 GHz - Millimetric waves

VHF Communications Band   132 MHz to 174 MHz
UHF Communications Band   225 MHz to 400 MHz
Telemetry Band   216-260 MHz, 1435-1540 MHz 2200-2300
Command Control Band   MHz 406-549 MHz 4400-4800 MHz

Band

*P-band   225 MHz 390 MHz
*L-band   390 MHz - 1550 MHz
*S-band   1550 MHz 5.2 GHz
*C-band   3.9 GHz - 6.2 GHz
*X-band   5.2 GHz - 10.9 GHz
*K-band   10.9 GHz - 36 GHz

*These terms are not recognized officially and their use should be avoided in official correspondence and technical documents.

gap scatter — The minimum distance between two parallel lines, in the plane of the tape and perpendicular to the Head Reference Surface, between which all gap trailing edges in a record or reproduce head stack are contained. Gap scatter places an upper bound on Head Stack Azimuth.

guard band — The frequency band between adjacent subcarrier channels when the subcarrier frequencies are deviated to the maximum permissible frequencies.

Harmonic Subcarrier Method (HSM) — A technique for generating double sideband subcarriers in which the subcarrier frequencies are derived from a master oscillator.

head, magnetic — A small electromagnet used for reading, recording, or erasing flux patterns on a magnetic surface.

head stack azimuth — The angle, in the plane of the tape, between a perpendicular to the head reference surface and the line connecting the upper trailing edges of the outermost gaps in a head stack. Gap scatter places an upper bound on Head Stack Azimuth.

high frequency bias (magnetic tape recording) — A sinusoidal signal which is mixed with the data signal during the direct record process on magnetic tape for the purpose of increasing the linearity and dynamic range of the recorded signal. The bias frequency is usually 3 to 4 times the highest information frequency which is to be recorded.

Independent Subcarrier Method (ISM) — A technique for generating double sideband subcarriers in which each subcarrier frequency is derived from an independent oscillator.

interchannel time displacement — The static and dynamic timing errors between simultaneous real-time events recovered from different tracks of a reproduced tape, resulting from tape skew, gap scatter, and head stack azimuth misalignment and misplacement.

interchannel time displacement error (ITDE) — Relative time error between two tracks of a multi-track magnetic tape recorder. The nominal ITDE measurement is the range of values containing 95% of a set of measurements.

intermediate-frequency (i-f) band shift factor — A factor by which the design i-f bandwidth in PAM telemetry is multiplied to produce a receiver i-f bandwidth that is sufficiently wide to allow for doppler shifts, and receiver and transmitter drifts.

intermodulation — Modulation of the components of a complex wave by each other, producing new waves whose frequencies are equal to the sums and differences of integral multiples of the component frequencies of the original complex wave.

lock on — A term which signifies that a tracking system is continuously tracking target in range, azimuth and elevation.

magnetic oxide coating — A thin layer of finely powered crystalline, oxidized, ferromagnetic particles bonded to a specially prepared backing or film.

magnetic recorder/reproducer — A machine which converts electrical data signals to magnetic patterns on a magnetic tape during a recording process and/or converts the remanent magnetic patterns on a magnetic tape to electrical data signals during a reproducing process.

maximum frequency response — As used in Table 3 of the standards it is the frequency response calculated using a deviation ratio of 1.

measurand — A physical or electrical quantity, property or condition which is measured. Measurand is preferred to entity, excitation, parameter to be measured, physical phenomenon, stimulus, and variable.

minimum rise time — The rise time calculated from the equation, $T = \dfrac{0.35}{BW}$, where BW - subcarrier channel bandwidth based on a deviation ration of 1.

modulation — 1. The process of varying the amplitude, the frequency, or the phase of a carrier wave in accordance with other signals. 2. The process of impressing information on a carrier for transmission.

   amplitude (AM) — 1. Modulation in which the amplitude of a wave is the characteristic subject to variation. 2. Modulation in which each component frequency (f) of the transmitted intelligence produces a pair of sideband frequencies at carrier frequency plus (f) and carrier frequency minus (f). 3. In special cases, the carrier may be suppressed; either the lower or upper set of sideband frequencies may be suppressed; the lower set of sideband frequencies may be produced by one or more channels of information, and the upper set of sideband frequencies may be produced by one or more other channels of information. The carrier may be transmitted without intelligence-carrying sideband frequencies (Aϕ). The resulting emission bandwidth is proportional to the highest frequency component of the intelligence transmitted.

   amplitude, effective percentage — The ratio of the peak value of the a-c component to the d-c component in the modulated condition, expressed in per cent.

   angle — Modulation in which the angle of a sine wave carrier is the characteristic varied. Phase and frequency modulation are particular forms of angle modulation.

   frequency (FM) — Modulation in which the instantaneous frequency of a sine-wave carrier is caused to depart from the carrier frequency by an amount proportional to the instantaneous value of the modulating wave.

   FM/AM — Amplitude modulation of a carrier by subcarriers which are frequency modulated by information.

11

FM/FM — Frequency modulation of a carrier by subcarriers which are frequency modulated by information.

FM/PM — Phase modulation of a carrier by subcarriers which are frequency modulated by information.

High-level — Modulation produced at a point in a system where the power level approximates that at the output of the system.

low-level — Modulation produced at a point in a system where the power level is low compared with the power level at the output of the system.

multiple — Modulation in which the modulated wave form process becomes the modulating wave for the next.

phase (PM) — Angle modulation in which the angle of a sine-wave carrier is caused to depart from the carrier angle by an amount proportional to the instantaneous value of the modulating wave.

pulse — Unquantized modulation of a pulse train such that the amplitude, duration, position, time or frequency of occurrence of the pulse is caused to vary in accordance with some impressed signal.

pulse amplitude (PAM) — Modulation in which a wave is caused to control the amplitude of a pulse carrier.

pulse code-(PCM) — 1. That form of pulse modulation in which a code is used to represent quantative values of instantaneous samples of signal wave. In PCM telemetry, information transmission by means of a code representing a finite number of values of the information at the time of sampling. 2. A time division multiplex technique in which the modulated variable (amplitude, frequency, phase) assumes one of a predetermined set of discrete levels in each pulse interval, and groups of pulses thus formed are arranged to produce a code. PCM pulse trains may be organized into various format units such as syllables, characters, words, frames, etc.

PCM/FM — Frequency modulation of a carrier by pulse code modulated information.

PCM/FM/FM — Frequency modulation of a carrier by subcarriers which are frequency modulated by pulse code modulated information.

PCM/PM — Phase modulation of a carrier by pulse code modulated information.

PCM, parallel — A PCM technique in which the pulses are transmitted simultaneously over parallel channels and are usually detected by sampling all received outputs at the same instant. This technique is often encountered in magnetic tape recording. A simultaneous group of pulses may be referred to as a character or a word.

PCM, serial — PCM transmission in which a single data channel is used and the pulse code signals are received in sequential order.

pulse, duration (PDM) — Formerly pulse width modulation (PWM).

PDM/FM — Frequency modulation of a carrier by pulses which are time duration modulated by information.

PDM/FM/FM — Frequency modulation of a carrier by subcarriers which are frequency modulated by pulses which are time duration modulated by information.

PDM/PM — Phase modulation of a carrier by pulses which are duration modulated by information.

pulse frequency — Modulation in which the pulse repetition frequency of the carrier is varied in accordance with the amplitude and frequency of the modulating signal.

pulse position (PPM) — PPM/AM - Amplitude modulation of a carrier by pulses which are position modulated by information.

pulse time (PTM) — Modulation in which the values of instantaneous samples of the modulating waves are caused to modulate the time of occurrence of some characteristic of a pulse carrier.

modulation factor — The ratio of the peak variation actually used to the maximum design variation in a given type of modulation system.

modulation index (MI) — In angle modulation with a sinusoidal modulating wave, the ratio of the frequency deviation to the frequency of the modulating wave.

$$MI = \frac{\Delta f}{f_m} \quad \text{when } \Delta f$$

is the frequency difference between the modulated carrier and the unmodulated carrier and f_m is the maximum modulation frequency.

nominal bit rate (telemetry) — Bit rate established as a specific system design center.

13

nominal frequency response — as used in Table 3. of the standards is the frequency response calculated using a deviation ratio of 5.

nominal rise time — The rise time calculated from the equation, $T = \dfrac{0.35}{BW}$, where BW = subcarrier channel bandwidth based on a deviation ratio of 5.

non-return to zero level (NRZ—L) — recording wherein a flux change occurs each time the next bit differs from the preceding bit.

non return to zero mark (NRZ—M) — recording wherein a flux change occurs each time a new ONE bit is to be written.

normal record level — The level of record head current required to produce 1% third harmonic distortion of the reproduced signal at the record level set frequency when the distortion is a function of magnetic tape saturation and is not a function of electronic circuitry.

normal section line — A line on the surface of a spheroid, connecting two points on that surface.

peak-to-peak value — As used in IRIG Telemetry Standards, the "peak-to-peak" of a measured random quantity is the scale range which encompasses 95 per cent of its measurements. For a gaussian distribution, this corresponds to four times the standard deviation. A 95 per cent criterion is used to provide greater sensitivity to impulsive noise than an rms measurement. For measurements involving randomly varying quantities the use of the term "peak-to-peak" is discouraged as it tends to result in confusion.

pedestal, PAM — An arbitrary minimum signal value assigned to provide for channel synchronization and decommutation. Normally 20 per cent of peak amplitude.

prime frame — A group of words resulting from a complete sampling of the prime channel.

pulse code — The coding of information into a pulse or series of pulses which may vary in width, time, or sequence.

pulse-to-pulse jitter — In a single magnetic tape track, the differential time interval error incurred over successive sample time intervals. The nominal pulse-to-pulse jitter measurement value is the range of values containing 95 per cent of a set of measurements.

pulse width — The time interval (pulse duration) during which the pulse exceeds a reference level pulse duration; for measuring pulse width, the reference level is generally taken as the half-power points.

recording —

predetection — Recording the intermediate frequency modulated signal, containing data that has been transmitted over a radio link, on magnetic tape without demodulating the signal.

postdetection — Recording the data signals after the signal has been detected or demodulated.

saturation — A magnetic tape recording technique for binary data or single channel FM in which sufficient record current is passed through the record head to saturate the magnetic tape, usually without additional AC bias.

reference frequency-(speed control and flutter compensation) — 1. Sinusoidal speed-control signals recorded on the tape for the purpose of servo control of tape speed during playback. 2. Sinusoidal signals recorded on tape which are used by the subcarrier discriminators to correct for the frequency errors induced by flutter characteristics of tape speed during playback.

response time of level controllers (TMC, BLC and CLC) — The time required to change the gain of the level controller to re-establish the output voltage to within 5 percent of the initial output voltage after the common multiplex signal has been subjected to a 6 dB step in voltage. The response time of the control voltage to a step increase of the common multiplex signal shall be called the attack time. A response time of the control voltage to a set decrease of the common multiplex signal shall be called recovery time. All response times of the level controllers shall refer to the attack time.

SSB/FM — The frequency modulation of a RF transmitter by one or more single sideband AM subcarriers.

subcarrier — A carrier which is applied as a modulating wave to modulate another carrier or an intermediate subcarrier.

subcarrier band — A band associated with a given subcarrier and specified in terms of maximum subcarrier deviation.

subcarrier center frequency — The assigned frequency of the unmodulated subcarrier for a particular channel in a frequency-division multiplex.

subcarrier oscillator — In a telemetry system, the oscillator which is directly modulated by the measurand, or by the equivalent of the measurand in terms of changes in the transfer elements of a transducer.

subcarrier signal — The output of a subcarrier modulator.

subcommutation frame — In PCM systems, a recurring integral number of subcommutator words which includes a single subcommutation frame synchronization word. The number of subcommutator words in a subcommutation frame is equal to an integral number of primary commutator frames. The length of a subcommutation frame is equal to the total number of words or bits generated as a direct output of the subcommutator.

subframe — A complete sequence of frames during which all subchannels of a specific channel are sampled once.

tape skew — Motion of tape past the magnetic heads such that the tape tracks are not always perpendicular to the gap centerline. Static skew is constant track-to-gap misalignment. Dynamic skew varies with motion of the tape across the heads.

tape speed error — Any variation of average tape speed expressed in per cent deviation from the nominal value as determined by one of the standard tape speed tests described in the applicable IRIG document. Tape speed error will usually produce a corresponding average frequency error when a tape recorded on one machine is reproduced on another machine. Tape speed error may be considered to include all speed variation components responsible for frequency errors below approximately 0.5 Hz, provided an appropriate measurement technique is clearly specified.

telemetering — 1. Measurements accomplished with the aid of intermediate means which allow perception, recording, or interpretation of data at a distance from a primary sensor. The widely employed interpretation of telemetering restricting its significance to data transmitted by means of electromagnetic propagation is more properly called telemetry. 2. A system for taking measurements within an aerospace vehicle in flight and transmitting them by radio to a ground station, where the information received is used to evaluate the performance of the vehicle, its components, and its occupants. Telemetry measures and transmits a rate or a magnitude, as of velocity, pressure, heat rate, angle, or altitude.

time base error (TBE) — In analog instrumentation magnetic tape recording, the total time error of a playback signal with respect to a substantially error-free reference. The reference should be so constituted that TBE has zero average value; completing a TBE measurement implies phase coherence between the reference signal and the signal measured. TBE is proportional to the time integral of flutter. The value of TBE is the scale range containing 95% of a set of measurements.

time base jitter — The dyanmic timing errors in a single track of a reproduced tape resulting from differential instantaneous record/reproduce tape speed caused primarily by flutter and tape speed servo following error.

transducer — A device by means of which energy may flow from one or more transmission systems to one or more other transmission systems. The energy may be of any form, such as electrical, mechanical, or accoustical.

    AC — A transducer which, for proper operation, must be excited with alternating current only. Also, a device whose output appears in the form of an alternating current.

    bi-directional — A transducer capable of measuring stimulus in both a positive and a negative direction from a reference zero or rest position.

    DC — A transducer capable of proper operation when excited with a source of direct current. The output of such a transducer is also given in terms of direct current, unless otherwise modified by the function of the stimulus.

transmitter modulation control (TMC) — An automatic gain control which functions to maintain the transmitter frequency modulation level essentially constant.

transport — The mechanical portion of a magnetic tape recorder that is to physically handle or drive the magnetic tape during the recording, rewind, and playback operations.

video recording (magnetic tape) - The methods of recording information having a bandwidth in excess of 500 kHz on a single track.

word (computer) — An ordered set of pulses having a meaning and considered as a unit. In parallel PCM, a word may have no meaning related to the data, being formed by the pulses which happened to be placed on parallel channels for purposes of transmission. In serial PCM, a word containing a single code is usually the basic structural unit of the format.

word length — 1. The number of bits or characters handled as a physical unit by a computer or other devices. 2. The size of a field.

wow (magnetic tape) — A slow periodic change in pitch, observable in recorded sound reproduction, due to non-uniform rate of reproduction of an original sound.

wow and flutter — Terms derived from disc and motion picture sound recording often used in reference to speed change errors in magnetic tape recording and playback.

4. GENERAL STATEMENTS OR REQUIREMENTS

The general statements or requirements are contained in each section of this document.

5. DETAILED REQUIREMENTS

5.1 Radio Frequency Standards for Telemetry

5.1.1 General: The purpose of these standards is to provide development and coordination agencies with criteria on which to base equipment design and modification. The intent is to ensure efficient spectrum utilization and interference-free operation of the radio link for telemetry systems at Member Ranges of the Range Commanders Council (RCC). Throughout this section, when specifying radio-frequency bandwidths, the transmitter and receiver shall be considered as a system. Information efficiency of systems not adhering to these standards will be subjected to a critical review by the cognizant Government Agency to justify the use of the frequency spectrum. These standards are designed for use on the Ranges of the RCC, and recommended for all telemetry services.

5.1.2 Frequency Parameters and Criteria of Telemetry Transmitter and Receiver Systems (covering all systems in this document).

5.1.2.1 Frequency Band 225 to 260 MHz. This band is allocated to Government and non-government agencies for telemetry use on a shared basis.[2] Forty-four 500 kHz channels are allocated as shown in Table 1.

TABLE 1. RADIO FREQUENCY TELEMETRY ASSIGNMENTS

Systems shall be capable of operating on any of the following frequencies without design modification (all given in MHz).

225.7	235.5	247.3
226.2	236.2	247.8
226.7	237.0	248.6
227.2	237.8	249.1
227.7	240.2	249.9
228.2	241.5	250.7
229.9	242.0	251.5
230.4	243.8	252.4
230.9	244.3	253.1
231.4	244.8	253.8
231.9	245.3	255.1
232.4	245.8	256.2
232.9	246.3	257.3
234.0	246.8	258.5
235.0		259.7

5.1.2.1.1   Transmitter Systems

(a)   Frequency Tolerance. The transmitter radio-frequency carrier (modulated or unmodulated) shall be within 0.01 per cent of the assigned frequency under all operating conditions and environments. The specified frequency tolerance is applicable for any or all operations in which the conducted power level is greater than -25 dBm for a duration of one or more seconds. If radiated measurements become necessary for the determination of frequency, the ±0.01 per cent frequency tolerance shall apply when a field intensity of greater than 150 microvolts per meter for one or more seconds is experienced at a distance of 100 feet from the transmitter antenna systems.

(b)   Power. The maximum allowable power shall be 100 watts; the power used should never be more than absolutely necessary for reliable telemetry transmission.

(c)   Spurious Emission and Interference Requirements (using test methods and equipment in accordance with applicable Military Standard or Specification).

(1)   Spurious Emission (Antenna Conducted or Antenna Radiated - 0.150 to 10,000 MHz). Emissions from the transmitter-antenna system are of primary importance. Spurious and harmonic outputs, antenna-conducted (i.e., measured in the antenna transmission line) or antenna-radiated (i.e., measured in free space), shall be limited to the values derived from the formula:

$$dB \text{ (down from unmodulated carrier)} = 55 + 10 \log_{10}P_t,$$
where P_t is the measured output power in watts.

NOTE

This limits all conducted spurious and harmonics to a maximum power level of -25 dBm.

Radiated tests will only be used when the transmission line is inaccessible for conducted measurements.

Conducted or radiated spurious emissions will be checked under unmodulated conditions.

(2)   Interference (Conducted or Radiated). All interference voltages (0.150 to 25 MHz) conducted by the power leads and interference fields (0.150 to 10,000 MHz) radiated directly from equipment, units, or cables, shall be within the limits specified by the applicable Military Standard or Specification.

(d)   Bandwidth (Transmitter Modulated). The power level in any 3 kHz bandwidth between f_o + 320 kHz and f_o + 500 kHz, and between f_o - 320 kHz and f_o -500 kHz shall be at least 40 dB below the unmodulated carrier power in the transmission line or -25 dBm[3], whichever is greater. The power level in any 3 kHz bandwidth beyond f_o ±500 kHz shall be no greater than -25 dBm.[3]

5.1.2.1.2   Receiver Systems

(a)   Spurious Emissions (0.150 to 10,000 MHz). Radio frequency energy, both radiated from the unit and antenna conducted, shall be within the limits specified in the applicable Military Standard or Specification.

(b)   Interference Protection. Radio frequency interference protection shall be provided only for systems using receivers which meet the following criteria:

(1)   Frequency Tolerance. The combined errors of all local oscillators of discretely-tuned, crystal-controlled receivers shall not exceed 0.001 per cent of the assigned frequency under all operating conditions.

(2)   Spurious Response (0.150 to 10,000 MHz). Shall be more than 50 dB below the fundamental frequency response.

(3)   Flexibility of Operation. The system shall operate on any of the frequencies in Table 1, without design modification.

(4)   Bandwidth. A maximum bandwidth of 1.2 MHz (±600 kHz) as reference to the 60 dB points, will be permitted.

5.1.2.2   Frequency Bands 1435-1540 MHz and 2200-2300 MHz.

Narrowband channel spacing of these bands is in increments of 1 MHz beginning with the frequency 1435.5 MHz in the 1435 to 1540 MHz band and beginning with the frequency 2200.5 MHz in the 2200 to 2300 MHz band. Wideband channels are permitted. They will be centered on the center frequency of narrowband channels.

5.1.2.2.1   Allocation of 1435-1540 MHz band.

Nationally allocated to Government and non-Government telemetry use on a shared basis. Telemetry assignments will be made therein for flight testing[4] of manned and unmanned aircraft, missiles, space vehicles or major components thereof, as described below:

(a)   1435-1485 MHz - Use of these channels is primarily for flight testing of manned aircraft, and secondarily for flight testing of unmanned aircraft and missiles or major components thereof.

(b)   1485-1535 MHz - Use of these channels is primarily for flight testing of unmanned aircraft and missiles or major components thereof, and secondarily for flight testing of manned aircraft. Channels between 1525-1535 MHz may also be employed for space telemetry on a shared basis.

(c)   1535-1540 MHz - Channels in this band are for space purposes exclusively.

5.1.2.2.2   Allocation of the 2200-2300 MHz band.

Telemetering other than flight testing of manned aircraft as described below.

(a)   2200-2290 MHz - Use of these channels is on a co-equal shared basis with Government fixed and mobile communications. Use of these channels includes telemetry associated with launch vehicles, missiles, upper atmosphere research rockets, and space vehicles, irrespective of their trajectories.

(b)   2290-2300 MHz - Use of this band is for deep space telemetry exclusively.

5.1.2.2.3   Transmitter Systems

(a)   Frequency Tolerance. The transmitter radio-frequency carrier, (modulated or unmodulated) shall be within 0.003 per cent of the assigned frequency under all operating conditions and environments.

Measurement Note: Between 1 and 5 seconds after initial turn-on, the transmitter carrier frequency shall remain within 0.005 per cent of the assigned frequency. After 5 seconds, the specified frequency tolerance is applicable for any and all operations in which the conducted power level is greater than -25 dBm for a duration of one or more seconds. If radiated measurements become necessary for the determination of frequency, the ±0.003 per cent frequency tolerance shall apply when a field intensity of greater than 500 microvolts per meter is experienced at a distance of 100 feet from the transmitter system.

(b)   Power. The power shall be as directed by the intended use, and never more than absolutely necessary for reliable telemetry reception.

(c) Spurious Emission and Interference Requirements (Using test methods and equipment in accordance with applicable Military Standards or Specification). Spurious Emission (Antenna Conducted or Antenna Radiated 0.150 to 10,000 MHz).

(1) Emissions from the transmitter-antenna system are of primary importance. Spurious and harmonic outputs, antenna-conducted (i.e., measured in the antenna transmission line) or antenna-radiated (i.e., measured in free space), shall be limited to the values derived from the formula:

dB (down unmodulated carrier) = $55 + 10 \log_{10} P_t$
where P_t is the measured output power in watts.

NOTE

This limits all conducted spurious and harmonics to a maximum power level of -25 dBm.

Radiated tests will only be used when the transmission line is inaccessible for conducted measurements.

Conducted or radiated spurious emissions will be checked under unmodulated conditions.

(2) Interference (Conducted or Radiated). All interference voltages (0.150 to 25 MHz) conducted by the power leads and interference fields (0.150 to 10,000 MHz) radiated directly from equipment, units or cables, shall be within the limits specified by the applicable Military Standard or Specification.

(d) Flexibility of Operation. The transmitter shall be capable of operating throughout the entire frequency band from 1435 to 1540 MHz and/or 2200-2300 MHz, without design modifications.

(e) Bandwidth (Transmitter Modulated)

(1) For a nominal 1 MHz channel spacing, the power level in any 3 kHz bandwidth between f_o + 0.6 MHz and f_o + 1.0 MHz, and between f_o - 0.6 and f_o - 1.0 MHz shall be at least 60 dB below the unmodulated carrier power in the transmission line or -25 dBm,[5] whichever is greater. The power level in any 3 kHz bandwidth beyond f_o ±1.0 MHz shall be no greater than -25 dBm.[6] All bandwidth measurements (spectrum analysis) will be made with instruments having a bandwidth of 3 kHz.

(2)   Wideband systems will be permitted to use transmitter-assigned bandwidths of 2.2, 3.2, 4.2 MHz, etc., as referenced to the 60 dB points or the -25 dBm power level[7] whichever is the greater power level. Frequency assignments will be made on an individual requirement basis. In all cases the bandwidth of the modulated carrier at the -25 dBm power level[8] shall not exceed the assigned bandwidth by more than 1.0 MHz (±0.5 MHz).

5.1.2.2.4   Receiver Systems

(a)   Spurious Emissions (0.150 to 10,000 MHz). Radio-frequency energy, both radiated from the unit and antenna-conducted, shall be within the limits specified in the applicable Military Standard or Specification.

(b)   Interference Protection. Radio-frequency interference protection will be provided only for systems using receivers which meet the following criteria:

(1)   Frequency Tolerance. The combined errors of all local oscillators of discretely-tuned, crystal-controlled receivers shall not exceed 0.001 per cent of the assigned frequency under all operating conditions.

(2)   Spurious Responses (0.150 to 10,000 MHz). Shall be more than 60 dB below the fundamental frequency response.

(3)   Flexibility of Operation. The system shall be tunable over the entire 1435 to 1540 MHz band and/or 2200 to 2300 MHz band, without design modification, and will have variable bandwidth selection.

(4)   Bandwidth. For a nominal 1 MHz channel spacing, a maximum bandwidth of 1.2 MHz (±600 kHz) as referenced to the 60 dB points, will be permitted. Wideband systems will be permitted to use bandwidths of 2.2, 3.2, 4.2 MHz etc, as referenced to the 60 dB points. Assignments will be made on an individual requirement basis.

5.2   Frequency Division Multiplexing Telemetry Standards

5.2.1   General - In frequency division multiplexing, each data channel makes use of a separate subcarrier which occupies a defined position and bandwidth in the modulation baseband of the RF carrier. Either FM subcarrier or AM subcarriers may be used and they may be intermixed. Two types of FM subcarrier formats may be utilized; the data bandwidth of one type is proportional to the center frequency of the subcarrier, while the data bandwidth of the other type is constant, irrespective of subcarrier frequency. Two types of AM subcarriers may be utilized also; double-sideband and single-sideband. Both types of AM subcarriers convey information by utilizing suppressed-carrier amplitude modulation techniques.

The following sections set forth the standards for utilization of frequency division multiplexing. Since the standards for AM subcarriers are new, range support capabilities are limited. The utilization of AM subcarriers also has a limited history, thus a significantly greater amount of descriptive material is included for AM subcarriers than for FM subcarriers.

5.2.2 FM Subcarriers - In these systems, one or more subcarrier signals, each at a different frequency, are employed to frequency modulate (FM) or phase modulate (PM) a transmitter in accordance with the radio-frequency conditions specified in Sec. 5.1.

Each of the subcarriers convey measurement data in the form of frequency modulation. The number of data channels may be increased by modulating one or more of the subcarriers with a time division multiplex format such as PAM, PDM, or PCM (see Secs. 5.3, 5.4, and 5.5) provided that the limits of subcarrier deviation are not exceeded.

The selection and grouping of subcarrier channels depend upon the data bandwidth requirements of the application at hand, and upon the necessity to ensure adequate guard bands between channels. Combinations of both proportional-bandwidth channels and constant-bandwidth channels may be used.

5.2.2.1 FM Subcarrier Channel Characteristics - Table 2 lists the standard FM proportional-bandwidth subcarrier channels. The channels identified with letters permit ±15 per cent subcarrier deviation rather than ±7.5 per cent deviation, but use the same center frequencies as the eight highest numbered channels. The channels shall be used within the limits of maximum subcarrier deviation. (See Appendix B for expected performance tradeoffs at selected combinations of deviation and modulating frequency.) There is a ratio of approximately 1.33 to 1 between the center frequencies of adjacent ±7.5 per cent proportional bandwidth channels, except between 14.5 kHz and 22 kHz where a larger gap is left to provide a 60 Hz amplitude modulated 17 kHz carrier for capstan speed control of magnetic-tape recorders. (See Sec. 5.6.2.2.6 (b)(1).) The use of an additional FM subcarrier between 14.5 and 22 kHz is not permissible.

Table 3 lists the standard FM constant-bandwidth subcarrier channels. The letters A, B and C identify the channels for use with maximum subcarrier deviations of ±2 kHz, ±4 kHz and ±8 kHz, along with maximum frequency responses of 2, 4, and 8 kHz, respectively. The channels shall be used within the limits of maximum subcarrier deviation. (See Appendix B for expected performance tradeoffs at selected combinations of deviation and modulating frequency.)

5.2.2.2 - **Tape Speed Control and Flutter Compensation** - Tape speed control and flutter compensation for FM/FM formats may be accomplished as indicated in Sec. 5.6.2.2.6. Use of the standard reference frequency shall be in accordance with the criteria of Table 4, when the reference signal is mixed with data.

5.2.3 **AM Subcarriers** - AM subcarriers include double-sideband (DSB) and single-sideband (SSB) formats. AM subcarriers convey information in the form of suppressed-carrier amplitude modulation. In DSB, only the subcarrier is suppressed. In SSB, the subcarrier, as well as the modulation sideband on one side of the subcarrier frequency, is suppressed. A composite multiplex signal comprises one or more modulated subcarriers and pilot tones, each at a different frequency. The composite multiplex signal may then be used to frequency modulate a radio carrier frequency in accordance with the conditions specified in Section 5.1 of these Standards.

Two methods may be used to generate and recover AM subcarriers. One method is known as the Harmonic Subcarrier (HSM), and the other is known as the Independent Subcarrier Method (ISM). They are described in Secs. 5.2.3.1 and 5.2.3.2 respectively.

5.2.3.1 **Harmonic Subcarrier Methods (HSM)** - The Harmonic Subcarrier Method is a means of generating and recovering signals in which both the subcarrier signals and the common pilot tones are exact harmonics of a single base frequency. The origin for the definition of subcarrier phase shall be the instant at which the common pilot tone and the ambiguity reference tone simultaneously pass through zero in the positive direction.

Subcarrier frequencies may be assigned according to the equation:

$$F_c = 4n$$

where F_c is the unmodulated frequency in kHz and n is an integer from 1 to 44 inclusive. The assignment of subcarrier frequencies must ensure that adequate guard bands are provided between channels. Channels shall be numbered from 1 through 44. Two prefix letters will be placed in front of the channel number; the first of which will indicate the channel sideband structure and the second will indicate nominal data channel bandwidth. If the first prefix letter is D a double-sideband format is indicated; if the first letter is L a single-sideband format utilizing the lower sideband is indicated; and if the first letter is U a single-sideband format utilizing the upper sideband is indicated. If the second prefix letter is A the nominal data channel bandwidth is 1 kHz, B indicates 2 kHz bandwidth, C indicates 4 kHz bandwidth, D indicates 8 kHz bandwidth, and E indicates 16 kHz bandwidth. A channels are used only with DSB formats, and E channels are used only in SSB formats.

A common pilot tone shall be included in the composite multiplex signal for use in the demodulation process. The frequency of the common pilot tone shall be one of the following: 4, 8, 16, 32 or 64 kHz.

The ambiguity reference tone, when required, shall have a frequency equal to an odd multiple of 4 kHz but not higher than 100 kHz. The ambiguity reference tone may be modulated provided that the frequency region of ±50 Hz around this tone is kept free of data components.

The receiving system subcarrier recovery method shall include capability for magnetic-tape time-base error tracking with provisions for selectable nominal tracking-loop bandwidths corresponding to the natural undamped frequency of 32, 64, 128, 256, and 512 Hz.

Automatic Transmitter Modulation Control may be used to make most effective use of the radio frequency link in the presence of level variations of the common multiplex signal. The control may be used to adjust the amplitude of all or just a portion of the transmitter modulation input. The end-to-end baseband gain may then be stabilized by application of Baseband Level Control in the receiving system to adjust the amplitude of signal inputs to the subcarrier demodulators. The nominal Baseband Level Control response times shall be 0.5, 1.0, 2.0, 4.0, 8.0 and 16.0 milliseconds.

5.2.3.2 Independent Subcarrier Method (ISM) - The independent subcarrier method is a means of generating and recovering signals in which the subcarrier signals need not have fixed phase relationships. When using ISM, SSB formats shall not be utilized.

Table 5 lists the standard double-sideband subcarrier channels for ISM. The first prefix letter before the channel number (A, B, C or D) identifies the channel for use with nominal data bandwidths of 1, 2, 4 or 8 kHz, respectively.

Each channel may carry a channel pilot tone for use in the demodulation process. The frequency of the channel pilot tones shall be 1.5 times the nominal channel data bandwidth.

One of two methods shall be used where ambiguity resolution is required: (1) The lowest frequency channel reference tone shall be summed as a common pilot tone with the common multiplex signal. In this case, the same common pilot tone may be used for baseband level control. (2) The lowest frequency channel reference tone shall be placed as modulation on a standard IRIG FM channel. In this case, the amplitude of the modulated FM subcarrier may be used for baseband level control.

The receiving system subcarrier recovery method shall include capability for magnetic tape time base error tracking with provisions for selectable nominal tracking loop bandwidths of 32, 64, 128, 256 and 512 Hz.

The Transmitter Modulation Control may be used on all or a portion of the common multiplex signal to adjust the transmitter modulation to make most effective use of the radio frequency link. Baseband Level Control may be used to adjust the amplitude of signal inputs to the subcarrier demodulators to stabilize end-to-end baseband gain. The nominal Baseband Level Control response times shall be 0.5, 1.0, 2.0, 4.0, 8.0 and 16.0 milliseconds. Channel level control may be used to adjust the gain associated with a single subcarrier demodulator. The channel level control response time shall be 0.5, 1.0 or 2.0 seconds.

TABLE 2. PROPORTIONAL-BANDWIDTH FM SUBCARRIER CHANNELS

±7.5% CHANNELS

Channel	Center Frequencies (Hz)	Lower Deviation Limit* (Hz)	Upper Deviation Limit* (Hz)	Nominal Frequency Response (Hz)	Nominal Rise Time (ms)	Maximum Frequency Response** (Hz)*	Minimum Rise Time** (ms)
1	400	370	430	6	58	30	11.7
2	560	518	602	8	42	42	8.33
3	730	675	785	11	32	55	6.40
4	960	886	1,032	14	42	72	4.86
5	1,300	1,202	1,398	20	18	98	3.60
6	1,700	1,572	1,828	25	14	128	2.74
7	2,300	2,127	2,473	35	10	173	2.03
8	3,000	2,775	3,225	45	7.8	225	1.56
9	3,900	3,607	4,193	59	6.0	293	1.20
10	5,400	4,995	5,805	81	4.3	405	.864
11	7,350	6,799	7,901	110	3.2	551	.635
12	10,500	9,712	11,288	160	2.2	788	.444
13	14,500	13,412	15,588	220	1.6	1,088	.322
See Sec. 5.2.2.1							
14	22,000	20,350	23,650	330	1.1	1,650	.212
15	30,000	27,750	32,250	450	.78	2,250	.156
16	40,000	37,000	43,000	600	.58	3,000	.117
17	52,500	48,562	56,438	790	.44	3,938	.089
18	70,000	64,750	75,250	1050	.33	5,250	.067
19	93,000	86,025	99,975	1395	.25	6,975	.050
See Sec. 5.2.2.2							
20	124,000	114,700	133,300	1860	.19	9,300	.038
21	165,000	152,624	177,375	2475	.14	12,375	.029

±15% CHANNELS***

Channel	Center Frequencies (Hz)	Lower Deviation Limit* (Hz)	Upper Deviation Limit* (Hz)	Nominal Frequency Response (Hz)	Nominal Rise Time (ms)	Maximum Frequency Response** (Hz)*	Minimum Rise Time** (ms)
A	22,000	18,700	25,300	660	.53	3,330	.106
B	30,000	35,500	24,500	900	.39	4,500	.078
C	40,000	34,000	46,000	1200	.29	6,000	.058
D	52,500	44,625	60,375	1575	.22	7,875	.044
E	70,000	59,500	80,500	2100	.17	10,500	.033
F	93,000	79,050	106,950	2790	.13	13,950	.025
G	124,000	105,400	142,600	3720	.09	18,600	.018
H	165,000	140,250	189,750	4950	.07	24,750	.014

* Rounded off to nearest Hz.

** The indicated maximum data frequency response and minimum rise time is based upon the maximum theoretical response that can be obtained in a bandwidth between the upper and lower frequency limits specified for the channels. (See Sec. 5.2.2 and referenced discussion in Appendix B for determining possible accuracy versus response tradeoffs.)

***Channels A through H may be used by omitting adjacent lettered and numbered channels. Channels 13 and A may be used together with some increase in adjacent channel interference.

TABLE 3.CONSTANT—BANDWIDTH FM SUBCARRIER CHANNELS

A CHANNELS			B CHANNELS			C CHANNELS	
Deviation limits = ±2 kHz			Deviation limits = ±4 kHz			Deviation limits - ±8 kHz	
Nominal frequency response = 0.4 kHz			Nominal frequency response = 0.8 kHz			Nominal frequency response - 1.6 kHz	
Maximum frequency response = 2 kHz*			Maximum frequency response = 4 kHz*			Maximum frequency response = 8 kHz	
Channel	Center Frequency (kHz)		Channel	Center Frequency (kHz)		Channel	Center Frequency (kHz)
1A	16						
2A	24						
3A	32		3B	32		3C	32
4A	40						
5A	48		5B	48			
6A	56						
7A	64		7B	64		7C	64
8A	72						
9A	80		9B	80			
10A	88						
11A	96		11B	96		11C	96
12A	104						
13A	112		13B	112			
14A	120						
15A	128		15B	128		15C	128
16A	136						
17A	144		17B	144			
18A	152						
19A	160		19B	160		19C	160
20A	168						
21A	176		21B	176			

*The indicated maximum frequency is based upon the maximum theoretical response that can be obtained in a bandwidth between deviation limits specified for the channel. (See discussion in Appendix B for determining practical accuracy versus response tradeoffs.)

29

TABLE 4. REFERENCE SIGNAL USAGE
Reference and Data Signals on Same Track

Reference Frequency kHz		Subcarrier Usage
*240	± 0.01%	For use with all center frequencies
200	± 0.01%	For use with all center frequencies except Channel H
100	± 0.01%	Use with center frequencies up to and including 80 kHz
50	± 0.01%	Use with center frequencies up to and including 40 kHz except Channel C
25	± 0.01%	Use with center frequencies up to and including 16 kHz
12.5	± 0.01%	Use with center frequencies up to and including 7.35 kHz
6.25	± 0.01%	Use with center frequencies up to and including 3.9 kHz
3.125	± 0.01%	Use with center frequencies up to and including .960 kHz

* For flutter compensation only, not for tape speed control.

If the reference signal is recorded on a separate track, any of the listed reference frequencies may be used, provided the requirements for compensation rate of change are satisfied.

Table 4 shows that the 240 kHz reference frequency is the only permissible frequency when Channel H is included in the multiplex and the reference signal is mixed with the data. In addition, the 240 kHz reference signal may be used as a translation frequency in a constant-bandwidth format, provided the reference signal is suitably divided down, to 80 kHz for example.

In addition to the reference frequencies listed in Table 4, which are of the constant-amplitude type, an amplitude modulated signal centered at 17 kHz ±0.5% may be used for servo speed correction. See Sec. 5.6.2.2.6(b)(1). Channel 1A must be deleted if the 17 kHz signal is multiplexed with subcarrier signals.

TABLE 5. DOUBLE SIDEBAND AM SUBCARRIER CHANNELS

A CHANNELS		B CHANNELS		C CHANNELS		D CHANNELS	
Data Bandwidth 1 kHz Nominal		Data Bandwidth 2 kHz Nominal		Data Bandwidth 4 kHz Nominal		Data Bandwidth 8 kHz Nominal	
Channel	Subcarrier Frequency (kHz)	Channel	Subcarrier Frequency (kHz)	Channel	Subcarrier Frequency (kHz)	Channel	Subcarrier Frequency (kHz)
DA1	4						
DA2	8	DB2	8				
DA3	12						
DA4	16	DB4	16	DC4	16		
DA5	20						
DA6	24	DB6	24				
DA7	28						
DA8	32	DB8	32	DC8	32	DD8	32
DA9	36						
DA10	40	DB10	40				
DA11	44						
DA12	48	DB12	48	DC12	48		
DA13	52						
DA14	56	DB14	56				
DA15	60						
DA16	64	DB16	64	DC16	64	DD16	64
DA17	68						
DA18	72	DB18	72				
DA19	76						
DA20	80	DB20	80	DC20	80		
DA21	84						
DA22	88	DB22	88				
DA23	92						
DA24	96	DB24	96	DC24	96	DD24	96
DA25	100						
DA26	104	DB26	104				
DA27	108						
DA28	112	DB28	112	DC28	112		
DA29	116						
DA30	120	DB30	120				
DA31	124						
DA32	128	DB32	128	DC32	128	DD32	128
DA33	132						
DA34	136	DB34	136				
DA35	140						
DA36	144	DB36	144	DC36	144		
DA37	148						
DA38	152	DB38	152				
DA39	156						
DA40	160	DB40	160	DC40	160	DD40	160
DA41	164						
DA42	168	DB42	168				
DA43	172						
DA44	176	DB44	176	DC44	176		

5.3   Pulse Duration Modulation (PDM) Standard

5.3.1   General - Pulse Duration Modulation (PDM) data, the characteristics of which are specified herein, shall be transmitted as time-division multiplexed analog pulses with the duration of the information channel pulses being the analog-variable parameter.

This standard defines recommended pulse train structure and design characteristics for the implementation of pulse duration modulation telemetry systems.

5.3.2   Frame and Pulse Structure - Each frame shall consist of a time-sequenced constant number of channel intervals and a frame synchronization interval. The maximum frame length shall be 128 channel time intervals per frame, including intervals devoted to synchronization and calibration. A representation of PDM waveform is shown in Figure 1 (A).

5.3.2.1   Commutation Pattern - The information channels are allocated equal and constant time intervals within the PDM frame. Each such interval ("T" in Figure 1) contains a variable duration information sample pulse commencing at the start of the interval and having a maximum duration less than "T." The duration of each information pulse shall be determined by the amplitude of the measurand of the corresponding information channel according to a fixed relationship, usually linear, between the minimum zero-level pulse duration and the maximum full-scale-level pulse duration.

5.3.2.2   In-Flight Calibration - In-flight calibration should be obtained from zero and full-scale calibration pulses, respectively, in channel time intervals 1 and 2 immediately following the frame synchronization interval.

5.3.2.3   Frame Synchronization Interval - Each frame shall be identified by the presence within it of one of the following:

(a)   A full amplitude synchronization pulse, the duration of which is equal to 1.5 T in a time interval of two consecutive periods T, see Figure 1 (A). The pulse duration so defined is the period between the 50 per cent amplitude levels (approximately) of the frame synchronization pulse measured at a point in the telemetry system prior to premodulation filtering.

(b)   The absence of a pulse for a time interval equal to 2T, see Figure 1 (B).

5.3.2.4   Minimum Pulse Duration - The duration of the pulse shall be measured prior to the premodulation filter and at approximately the 50 per cent level.
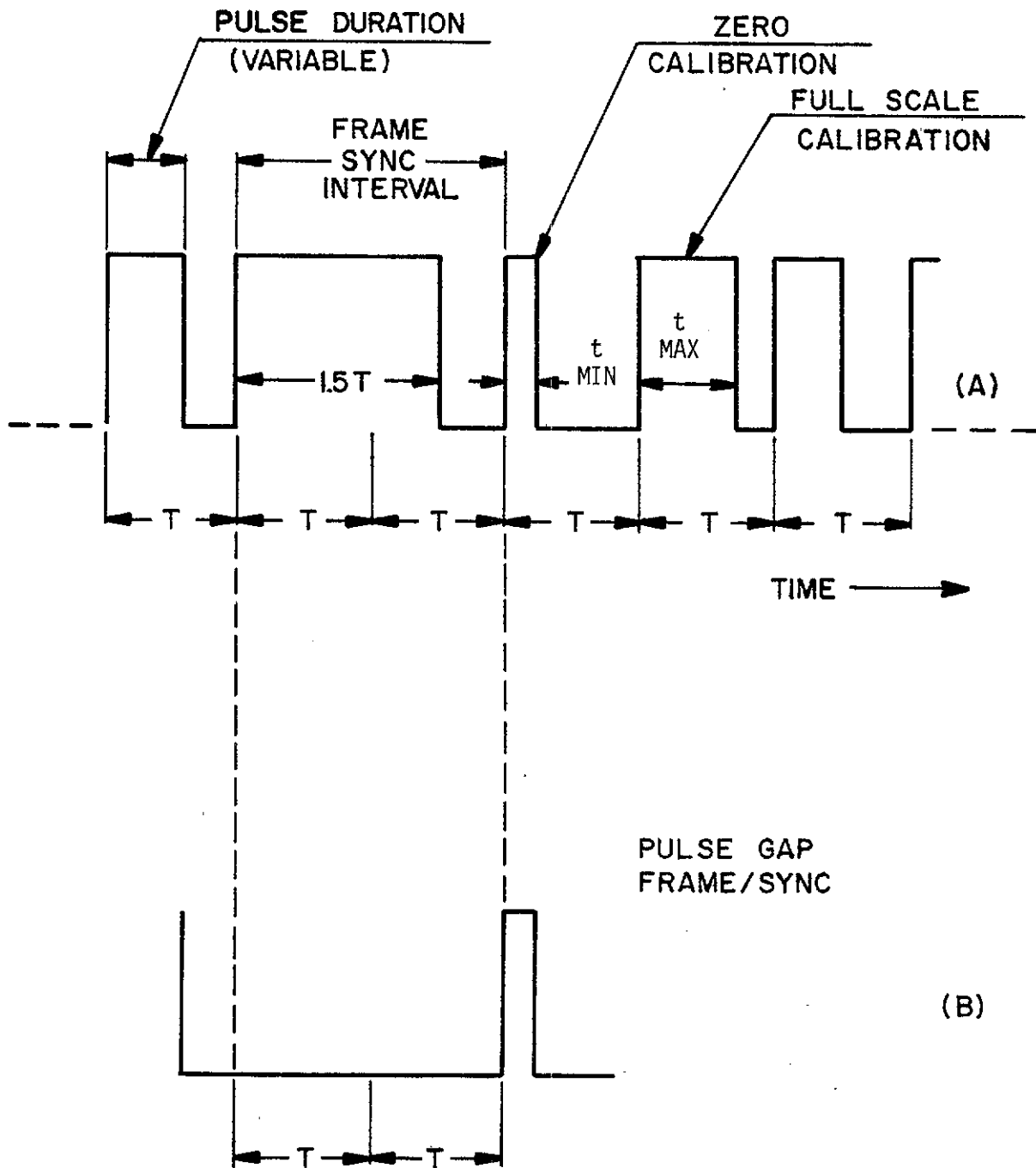
FIGURE 1. PDM PULSE TRAIN WAVEFORM

(a) PDM/FM/FM. The minimum duration PDM pulse shall be greater than 1.5 times the reciprocal of the peak-to-peak deviation of the frequency modulated subcarrier.

(b) PDM/FM and PDM/PM. The minimum pulse duration shall be greater than 1.33 times the reciprocal of the 3 dB frequency of the premodulation filter when employed, or greater than 1.5 times the reciprocal of the 3 dB intermediate frequency (IF) bandwidth selected from Table 6, whichever is more constricting.

5.3.2.5   Maximum Pulse Duration - The duration of the pulse shall be measured prior to the premodulation filter and at approximately the 50 per cent level.

(a) PDM/FM/FM. The maximum duration of any PDM pulse shall be such that the shortest interval between successive pulses is not less than 2.5 times the reciprocal of the peak-to-peak deviation of the frequency modulated subcarrier. (See Appendix C)

(b) PDM/FM and PDM/PM. The maximum duration of a PDM pulse shall be such that the shortest interval between successive pulses is not less than 2.5 times the reciprocal of the intermediate frequency (IF) bandwidth (3 dB points) listed in Table 6.

5.3.3   Frame and Pulse Rate - The frame structure parameters listed below may be used in any combination:

A minimum rate of 0.125 frames per second.

A maximum pulse rate of 3600 pulses per second.

5.3.3.1   Long-Term Accuracy and Stability - During the period of desired data, the time between the occurrence of corresponding points of two successive frames shall not differ from the reciprocal of the specified nominal frame rate by more than 5 per cent of the nominal frame period.

5.3.3.2   Short-Term Stability - During a measured period, P, for the occurrence of 1000 channel intervals, the time between the occurrence of the 50 per cent amplitude levels of the leading edge of any two successive pulses (synchronization pulses excepted) shall not differ from the average channel interval established by the formula $T_{ave} = \dfrac{P}{1000}$ by more than 1 per cent of the average interval.

5.3.4   Multiple and Submultiple Sampling Rates - Data Multiplexing at sampling rates which are multiples and/or submultiples of the frame rate is permissible.

34

TABLE 6

RECEIVER INTERMEDIATE FREQUENCY BANDWIDTH (3 dB)

12,500 Hz*
25,000 Hz*
50,000 Hz*
100,000 Hz
300,000 Hz
500,000 Hz
750,000 Hz
1,000,000 Hz**
1,500,000 Hz**
3,300,000 Hz**

*System instabilities may limit the use of these bandwidths.

**For use in the 1435-1535 and 2200-2300 MHz Telemetry Frequency Bands only.

5.3.4.1 Submultiple Frame Synchronization - The beginning of the longest submultiple frame interval shall be identified by a synchronization pattern consisting of the absence of a pulse in two successive occurrences of the same frame channel interval allocated to data channels of the identified submultiple frame. All other submultiple frames shall have a fixed and known relationship to the identified submultiple frame.

5.3.4.2 Maximum Submultiple Frame Length - The interval of any submultiple frame, including the time devoted to synchronizing information, shall not exceed 128 times the interval of the frame in which it occupies a recurring position.

5.3.5 -- Radio Frequency or Subcarrier Modulation

5.3.5.1 Frequency Modulation - The frequency deviation of an FM carrier or subcarrier, which represents the maximum or minimum amplitude of a PDM waveform, shall be equal and opposite with respect to the frequency of the unmodulated carrier or subcarrier. The deviation shall be the same for all occurrences of the same level.

5.3.5.2 Phase Modulation - The phase deviation of a PM carrier which represents the maximum or minimum amplitudes of a PDM waveform shall be equal and opposite with respect to the phase of the assigned carrier frequency. The deviation shall be for all occurrences of the same level.

5.3.6 Premodulation Filtering - Premodulation filtering is recommended to restrict the radiated spectrum as specified in Secs. 5.1.2.1.1(d) and 5.1.2.2.3(e). Recommended filter characteristics are shown in Appendix C.

5.4 Pulse Amplitude Modulation (PAM) Standards

5.4.1 General - Pulse Amplitude Modulated (PAM) data, the characteristics of which are specified herein, shall be transmitted as time division multiplexed analog pulses with the amplitude of the information channel pulse being the analog-variable parameter. This standard defines recommended pulse train structure and design characteristics for the implementation of pulse amplitude modulation telemetry systems.

5.4.2 Frame and Pulse Structure - Each frame shall consist of a constant number of time-sequenced channel intervals. The maximum frame length shall be 128 channel time intervals per frame, including the intervals devoted to synchronization and calibration. The pulse and frame structure shall conform to either Figure 2 or 3.

5.4.2.1   Commutation Pattern - The information channels are allocated equal and constant time intervals within the PAM frame. Each interval ("T" in Figures 2 and 3) contains a sample pulse commencing at the start of the interval and having amplitude determined by the amplitude of the measurand of the corresponding information channel according to a fixed relationship (usually linear) between the minimum level (zero amplitude) and the maximum level (full-scale amplitude). For 50 per cent duty cycle (RZ PAM), the zero level shall be 20 per cent to 25 per cent of full amplitude level as shown in Figure 2. The pulse width shall be the same in all time intervals (the intervals devoted to synchronization excepted). The duration shall be either $0.5T \pm 0.05T$, as shown in Figure 2, or $T \pm 0.05T$, as shown in Figure 3.

5.4.2.2   In-Flight Calibration - It is recommended that in-flight calibration be used and Channels 1 and 2, immediately following the frame synchronization interval, be used for zero and full-scale calibration, respectively.

5.4.2.3   Frame Synchronization Interval - Each frame shall be identified by the presence within it of a synchronization interval.

(a)   Fifty Per Cent Duty Cycle (RZ-PAM). The synchronization pattern interval shall have a duration equal to two information channel intervals(2T)and shall be full-scale amplitude for 1.5T followed by the reference level for 0.5T, see Figure 2.

(b)   One-Hundred Per Cent Duty Cycle (NRZ-PAM). The synchronization pattern shall be, in the order given, zero level for a period T, full-scale amplitude for a period 3T, and a level not exceeding 50 per cent full-scale amplitude for a period T, see Figure 3.

5.4.2.4   Maximum Pulse Rate - The maximum pulse rate shall not be greater than that permitted by the following:

(a)   PAM/FM/FM. The reciprocal of the shortest interval between transitions in the PAM pulse train shall be not greater than one-fifth of the total (peak-to-peak) deviation specified in Sec. 5.2, and Tables 2 and 3, for the FM subcarrier selected.

(b)   PAM/FM. The reciprocal of the shortest interval between transitions in the PAM pulse train shall be limited by whichever is narrower of the following:

One half of the 3 dB frequency of the premodulation filter when employed.

One fifth of the intermediate frequency (IF) bandwidth (3 dB points) selected from the IF bandwidths listed in Table 6.

37

TIME →

✳MIN SIGNAL

MAX SIG

FRAME SYNC

|T/2| | T | 1.5T |

CHANNEL INTERVAL

CHANNEL 2 FULL SCALE CALIBRATION (OPTIONAL)

CENTER FREQUENCY

ZERO BASE LINE

CHANNEL 1 ZERO CALIBRATION (OPTIONAL)
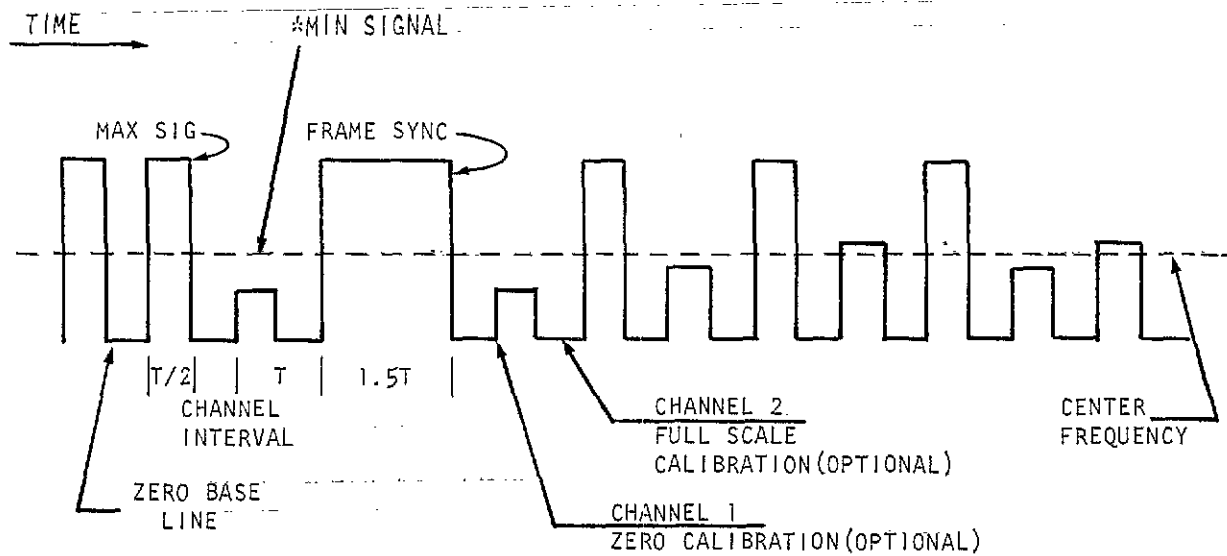
✳20 to 25 percent deviation reserved for pulse synchronization is recommended

FIGURE 2   50 PERCENT DUTY CYCLE PAM WITH AMPLITUDE SYNCHRONIZATION

TIME →

FRAME SYNC INTERVAL, 5.0T |←T→|←T→|

CENTER FREQUENCY

|←T→|←   3.0T   →|

CHANNEL 1 ZERO CALIBRATION (OPTIONAL)

CHANNEL 2 FULL SCALE CALIBRATION (OPTIONAL)

CHANNEL INTERVAL

THIS LEVEL TO BE 50% OR LESS
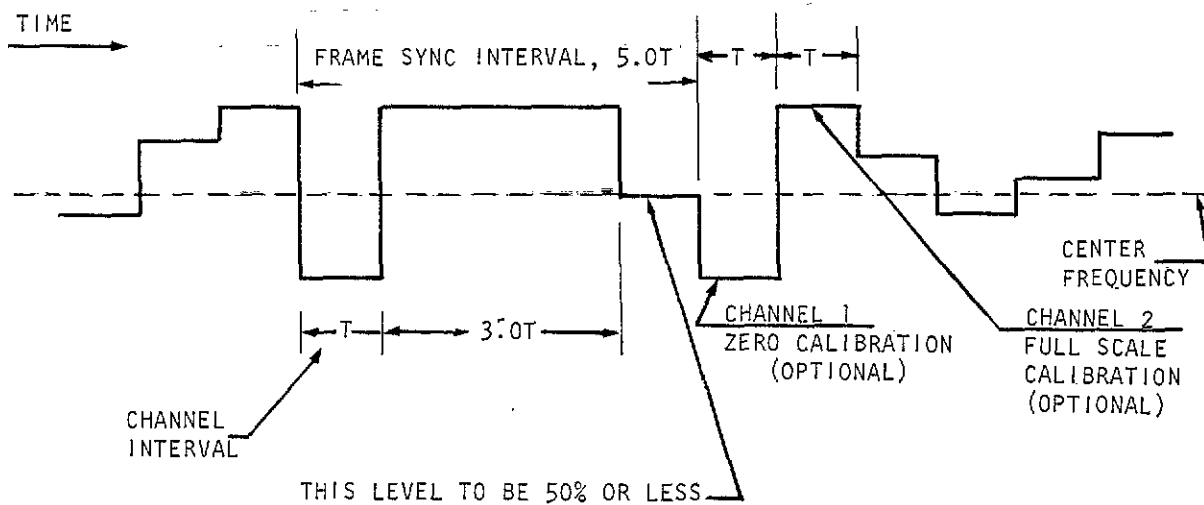
FIGURE 3   100 PERCENT DUTY CYCLE PAM WITH AMPLITUDE SYNCHRONIZATION

38

5.4.3 . . **Frame and Pulse Rate** - The frame and pulse parameters listed below may be used in any combination:

A minimum rate of 0.125 frames per second.

A maximum pulse rate as specified in Sec. 5.4.2.4.

5.4.3.1   Long Term Accuracy and Stability - During the period of desired data, the time between the occurrence of corresponding points in any two successive frame synchronization intervals shall not differ from the reciprocal of the specified nominal frame rate by more than 5 per cent of the nominal period.

5.4.3.2   Short Term Stability - During a measured period, P, for the occurrence of 1000 channel intervals, the time between the start of any two successive channel intervals (synchronication intervals excepted) shall not differ from the average channel interval established by the formula $T_{ave} = \dfrac{P}{1000}$ by more than 1 per cent of the average interval.

5.4.4   Multiple and Submultiple Sampling Rates - Data multiplexing at sampling rates which are multiples and submultiples of the frame rate is permissible.

5.4.4.1   Submultiple Frame Synchronization - The beginning of the longest submultiple frame interval shall be identified by the transmission of a synchronization pattern. All other submultiple frames shall have a fixed and known relationship to the identified submultiple frames.

(a)   Fifty Per Cent Duty Cycle (RZ). The presence of a full scale amplitude pulse in two successive occurrences of the same frame channel interval allocated to data channels of the identified submultiple frame. The first such pulse shall have a duration equal to the channel interval; the second pulse shall have a duration nominally one-half the channel interval.

(b)   One-Hundred Per Cent Duty Cycle (NRZ). The presence of synchronization information in five successive occurrences of the same frame channel interval allocated to data channels of the identified submultiple frame. The amplitude of the data channels assigned for synchronization shall be as follows:

First Occurrence - Zero amplitude

Second, Third, and Fourth Occurrences - Full-scale amplitude.

Fifth Occurrence - Not more than 50 per cent of full-scale amplitude.

39

5.4.4.2   Maximum Submultiple Frame Length - The interval of any submultiple frame, including the time devoted to synchronizing information, shall not exceed 128 times the interval of the frame in which it occupies a recurring position.

5.4.5   Frequency Modulation - The frequency deviation of an FM carrier or subcarrier, which represents the maximum and minimum amplitude of a PAM waveform, shall be equal and opposite with respect to the assigned carrier or subcarrier frequency. The deviation shall be the same for all occurrences of the same level.

5.4.6   Premodulation Filtering - Premodulation filtering is recommended to restrict the radiated spectrum as specified in Secs. 5.1.2.1.1(d) and 5.1.2.2.3(e). Recommended filter characteristics are shown in Appendix D.

5.5   Pulse Code Modulation (PCM) Standards

5.5.1   General - Pulse Code Modulation (PCM) data, the characteristics of which are specified herein, shall be transmitted as serial binary-coded time-division multiplexed samples using the sequence of pulses within each sample to represent a discrete magnitude of the data. The standard defines recommended pulse train structure and design characteristics for the implementation of pulse code modulation telemetry systems.

5.5.2   Word and Frame Structure - The PCM frame shall contain a known number of bit intervals, all of equal duration, unless special identification bits within the bit stream indicate a change. The duration of the bit interval and the number of bit intervals per frame shall remain fixed from frame to frame.

5.5.2.1   Frame Length - The length of a frame shall not exceed 2048 bit intervals, including the intervals devoted to synchronization.

5.5.2.2   Frame Synchronization - The frame synchronization information shall consist of a digital word not longer than 33 bits in consecutive bit intervals within the frame. Recommendations concerning synchronization patterns are shown in Appendix E.

5.5.2.3   Word Length - Individual words shall not be less than 4 bits nor more than 64 bits in length. Within these limits, words of different length may be multiplexed in a single frame. However, the length of a word in any position within a frame shall be constant from frame to frame, except during changes caused by special identification bits appearing in the bit stream.

5.5.2.4   Special Words - The assignment of word positions to convey special information on a programmed basis in designated frames is permissible. The number of bits in the substituted words, including identification and padding bits, shall equal exactly the number of bits in the replaced words.

5.5.2.5   Binary Bit Representation - The following conventions for representing binary "one" and "zero" are permissible:

NRZ-L	RZ	BIØ-L
NRZ-M		BIØ-M
NRZ-S		BIØ-S

Graphic and verbal descriptions of these conventions are shown in Figure 4. Only one convention shall be used in a single PCM pulse train.

5.5.3   Bit Rate - The maximum bit rate is limited only by the requirements of Sec. 5.1.2.1.1(d) and 5.1.2.2.3(e). Receiver intermediate frequency (IF) bandwidths should be selected from Table 6. The minimum bit rate shall be 1 pps.

5.5.3.1   Bit Rate Accuracy and Stability - During any period of desired data, the bit rate shall not differ from the specified nominal bit rate by more than 1 per cent of the nominal rate.

5.5.3.2   Bit Jitter - Any transition in the PCM waveform occurring within interval P shall occur within 0.1 bit periods of the time at which such transition is expected to occur based upon the measured average bit period as determined during the immediately preceding interval P. The interval P for the purpose of this requirement, shall be equal to the measured time for five successive frames.

$$\text{Average Bit Period} = \frac{P}{\text{Specified Bits per frame X 5}}$$

5.5.4   Multiple and Submultiple Sampling - Data sampling at rates which are multiples or submultiples of the frame rate is permissible. When submultiple sampling is employed, the restrictions on frame length (Sec 5.5.2.1 above) and bit jitter (Sec. 5.5.3.2 above) are applicable to the submultiple frame.

5.5.4.1   Subframe Synchronization Methods - Recommended methods for identifying subframe channels are as follows:

(a)   The beginning of a submultiple frame may be identified by a unique digital word within the submultiple frame and occupying the same word interval as the submultiple frame. Each submultiple sequence will have a fixed and known relationship to the submultiple frame identification word.

41

FIGURE 4 PCM WAVEFORMS

NRZ-Level (or NRZ Change)
"One" is represented by one level
"Zero" is represented by the other level

NRZ-Mark
"One" is represented by a change in level
"Zero" is represented by no change in level

NRZ-Space
"One" is represented by no change in level
"Zero" is represented by a change in level

RZ
"One" is represented by a half-bit wide pulse
"Zero" is represented by no pulse condition

Bi-Phase-Level (or Split Phase, Manchester II ± 180°)
"One" is represented by a 10
"Zero" is represented by a 01

Bi-Phase Space
A transition occurs at the beginning of every bit period.
"One" is represented by no phase shift (i.e. a zero crossing) at the middle of the bit period.
"Zero" is represented by a 180° phase shift (i.e. no transition or zero crossing) at the middle of the bit period.

Bi-Phase Mark
A transition occurs at the beginning of every bit period.
"One" is represented by a 180° phase shift (i.e. no transition or zero crossing) at the middle of the bit period.
"Zero" is represented by no phase shift (i.e. a zero crossing) at the middle of the bit period.

NRZ-L
NRZ-M
NRZ-S
RZ
Biφ-L
Biφ-S
Biφ-M

42

(b)   The beginning of a submultiple frame may be identified by a unique digital word replacing the frame synchronization word indicating start of the submultiple sequence.

(c)   Each word within the submultiple sequence may contain identification bits to indicate the position of that word.

5.5.4.2   Maximum Submultiple Frame Length - The interval of any submultiple frame, including the time devoted to synchronizing or channel identification information, shall not exceed 128 times the interval of the frame in which it occupies a recurring position.

5.5.5   Radio Frequency and Subcarrier Modulation

5.5.5.1   Frequency Modulation (FM) - The frequency deviation of an FM carrier or subcarrier shall be symmetrical about the assigned carrier or subcarrier frequency. The deviation shall be the same for all occurrences of the same level.

5.5.5.2   Phase Modulation (PM) - The phase deviation of a PM carrier shall be symmetrical about the unmodulated carrier. The deviation shall be the same for all occurrences of the same level.

5.5.5.3   PCM/FM/FM - The subcarrier channel shall be chosen such that the maximum frequency response for the channel, as shown in Tables 2 and 3, is greater than the reciprocal of twice the shortest period between transitions in the PCM waveform.

5.5.6   Premodulation Filtering - Premodulation Filtering is recommended to confine the radiated RF spectrum as required in Secs. 5.1.2.1.1(d) and 5.1.2.2.3(e). Recommended filter characteristics are shown in Appendix E.

5.6   Magnetic-Tape Recorder/Reproducer Standards

5.6.1   General - These standards define terminology, and standardize the recorder/reproducer configuration required to assure crossplay compatibility between tapes recorded at one Range facility and reproduced at another. They are also intended to serve as a guide in the procurement of airborne magnetic tape recording equipment so that standard reproduction equipment on the ground may be used. Test procedures for magnetic tape recording/reproducing devices used for telemetry data storage appear in Section 5.1 of IRIG document 118-71: Standards applying to magnetic tapes are contained in Section 5.7.

5.6.2   Compatibility Requirements - Fixed Head Recorder/Reproducers

5.6.2.1 General Requirements - In order to allow maximum interchange of telemetry magnetic tape records and recording equipment between the test ranges, standard recording techniques and tape configurations are required. Any one of the several methods of information storage set forth here may be used, or any compatible combination may be used simultaneously.

5.6.2.1.1 Tape Speeds - The standard tape speeds for instrumentation magnetic tape recorders are 1 7/8, 3¾, 7½, 15, 30, 60 and 120 inches per second (ips).

5.6.2.1.2 Record/Reproduce Bandwidths - For purposes of the standards, four bandwidths are designated:

(a)   Low Band. Direct record response to 100,000 Hz nominal at 60 ips.
For recording subcarrier bands above Proportional Bandwidth Channel 18 or Constant Bandwidth Channel 11B, intermediate-band recorders are recommended.

(b)   Intermediate Band. Direct record response to 250,000 Hz nominal at 60 ips or 500,000 Hz nominal at 120 ips.

(c)   1.5 Wideband. Direct record response to 1.5 MHz nominal at 120 ips.**Interchange of tapes between wideband and low-or intermediate-band machines is NOT recommended.**

(d)   2.0 Wideband. Direct record response to 2.0 MHz at 120 ips.
Interchange of tapes between wideband and low- or intermediate-band machines is NOT recommended.

5.6.2.2 Direct Recording - Direct recording is widely used for recording FM/FM-derived telemetry signals. It is also used for airborne applications and other closed loop telemetry.

5.6.2.2.1 Magnetic Tape and Reel Characteristics - Magnetic tape and reel characteristics are specified in Sec. 5.7. It is recommended that all recorder/reproducer systems at a particular Range be calibrated for operational use against a manufacturer's centerline tape of the type used by the Range for each class of recorder/reproducer system. Additional supplementary procurement specifications may be required to meet a particular operational requirement of the Ranges.[9]

(a)   Tape Widths. The standard nominal tape widths for direct recording are ½ and 1 inch.

(b)   Track Geometry. See Figure 5, Analog Tape Geometry. (See Appendix F for several configurations not now included in these Standards.)

44
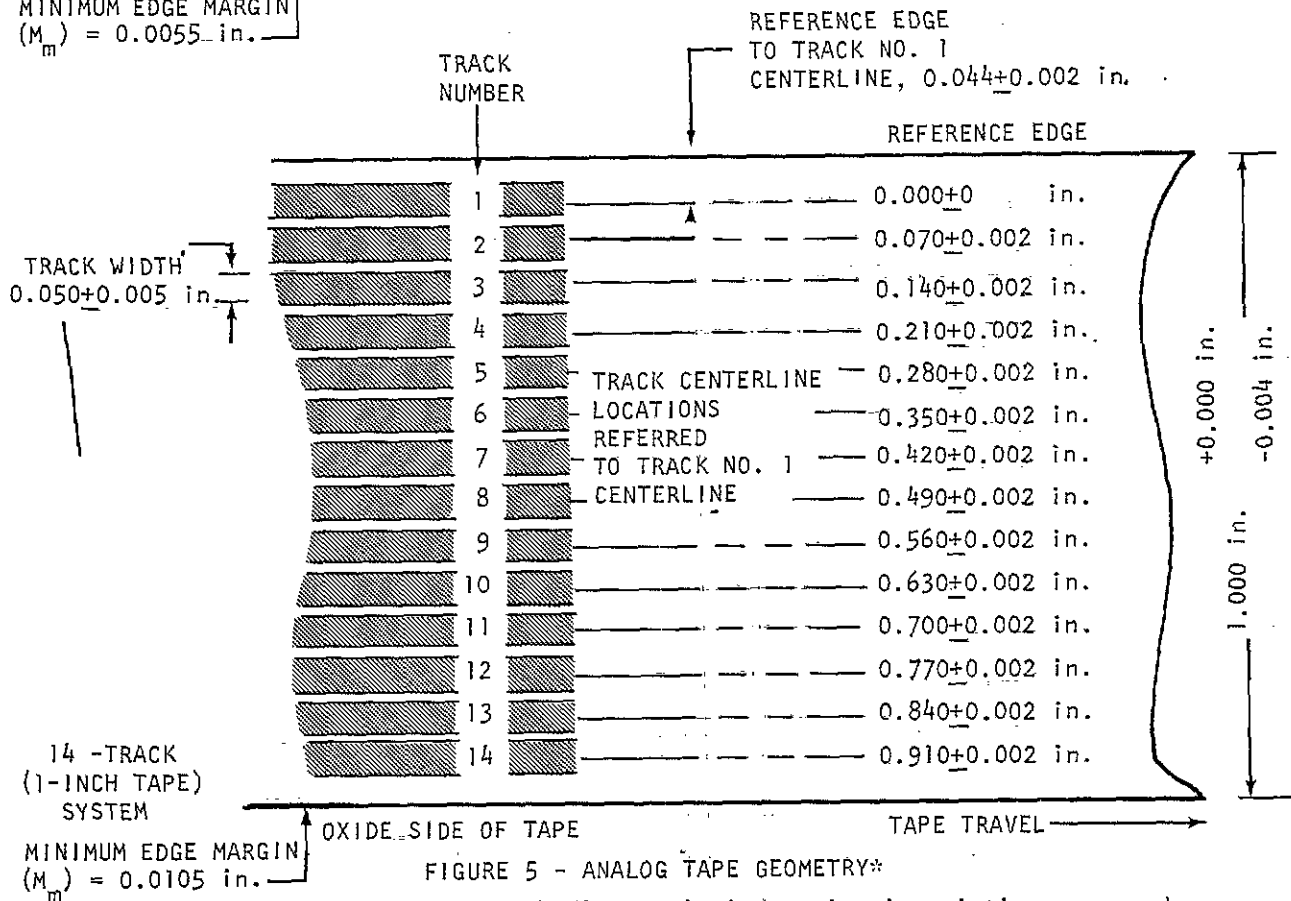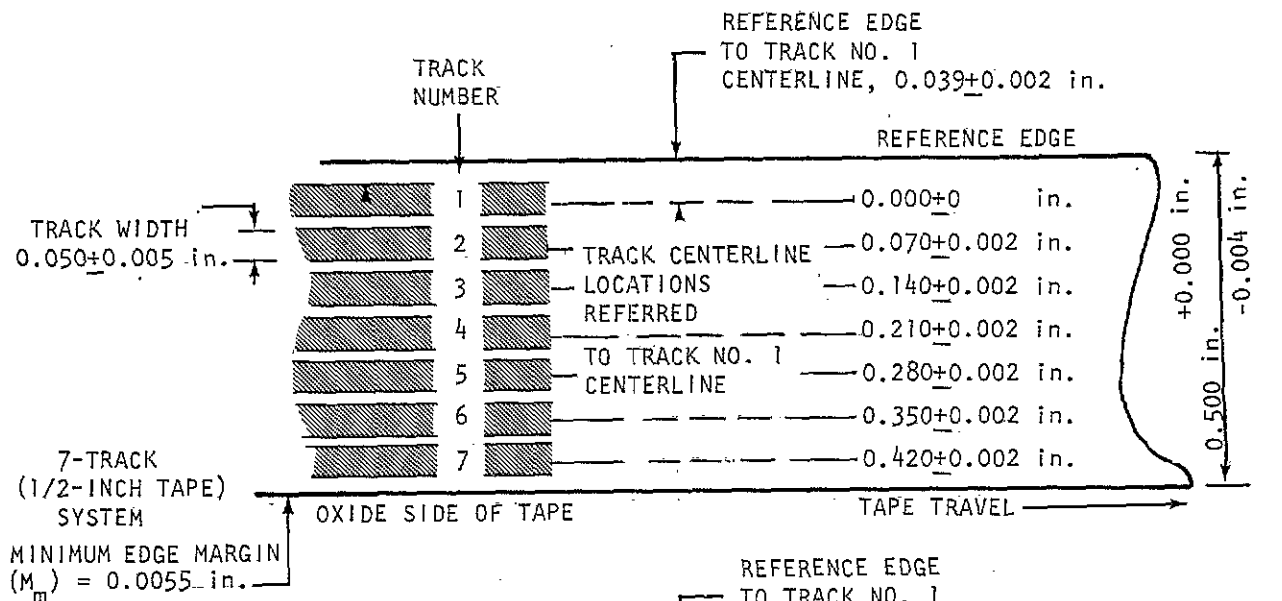
FIGURE 5 - ANALOG TAPE GEOMETRY*

*Dimensioning in accordance with Electronic Industries Association proposed standards for Instrumentation Magnetic Tape Recorders.

(1)   The track width for multiple track recording shall be 0.050 ±0.005 inch. Track width is defined as the physical width of the magnetic head that would be used to record any given track. The actual width of the recorder track may be somewhat greater because of the magnetic fringing effect around each record head. See Figure 6, Analog Head Configuration.

(2)   Tracks shall be spaced 0.070 inch center-to-center across the tape. Track location shall be as shown in Figure 5. Although a tape reference edge is specified, edge guiding of the tape is not an implied requirement of the recorder/reproducer. The ½ inch tape contains seven tracks with one track located approximately on the center of the tape, and the 1-inch tape contains 14 tracks with the center of the tape approximately midway between tracks 7 and 8.

(3)   The tracks on a tape shall be numbered consecutively, starting with track number 1, from top to bottom when viewing the oxide-coated side of a tape with the earlier portion of the recorded signal to the observer's right.

5.6.2.2   Head and Head-Stack Configuration - See Figure 6.

(a)   Head Placement. The standard placement is to locate the heads (both record and playback) for alternate tracks in separate heads stacks. Thus to record on all tracks of a standard-width tape, two record head stacks will be used; to reproduce all tracks of a standard-width tape, two playback head stacks will be used.

(b)   Head Stack Placement. The two stacks of a head pair (record or reproduce) shall be mounted in such a manner that the centerlines through the head gaps of each stack are parallel and spaced 1.500±0.001 inches apart for fixed head stacks. For intermediate-band or wideband heads where azimuth adjustment of the reproduce-head stacks is required, the stack spacing shall be 1.500±0.002 inches between gap centerlines including maximum azimuth adjustment required to allow meeting system performance requirements.

(c)   Head-Stack Numbering. Head-stack number 1 of a pair of stacks (record or reproduce) is the first stack over which an element of tape passes when moving in the normal record or reproduce direction.

(d)   Head and Stack Numbering. Numbering of a record or reproduce head shall correspond to the track number on the magnetic tape which that head normally records or reproduces. Stack number 1 of a pair will contain all odd-numbered heads, while stack number 2 will contain all even-numbered heads.

(e)   Head-Stack Tilt. The plane tangent to the front surface of the head stack at the centerline of the head gaps shall be perpendicular to the head-mounting plate within ±3 minutes of arc for low and intermediate-band recorders and ±1 minute of arc for wideband recorders. See Figure 6.

HEAD STACK
AZIMUTH

INDIVIDUAL
GAP AZIMUTH

90°   90°

HEAD REFERENCE
SURFACE

90° → ← 90°   GAP SCATTER
0.0001" MAXIMUM (1/2-inch tape)
0.0002" MAXIMUM (1-inch tape)

GAP

PHYSICAL WIDTH
OF RECORD HEAD

HEAD
STACK
TILT

(SIDE VIEW
OF HEAD)   90°

GAP
LINE

GAP
LINE

HEAD STACK PLACEMENT
1.5" ±0.001"

7
5
3
1

TAPE TRAVEL

6
4
2

7-TRACK ANALOG HEAD
AND STACK CONFIGURATION

HEAD STACK PLACEMENT
1.5" ±0.001"

13
11
9
7
5
3
1

TAPE TRAVEL

14
12
10
8
6
4
2

14-TRACK ANALOG HEAD
AND STACK CONFIGURATION

FIGURE 6 - ANALOG HEAD CONFIGURATION

47

(f)   Gap Scatter. Gap scatter shall be 0.0001 inch or less for 1/2-inch tape, and 0.0002 inch or less for 1-inch tape. See Figure 6 and Appendix F.

(g)   Mean Gap Azimuth Alignment. The mean gap azimuth shall be perpendicular to the head-mounting plate to within ±1 minute of arc. (See Appendix F.)

(h)   Head Location. Any head in a stack shall be located within ±0.002 inch of the nominal position required to match the track location as shown in Figure 5.

(i)   Head Interchangeability. Where rapid interchangeability of heads is specified, the method of head mounting, locating, and securing shall ensure that all alignment and location requirements are satisfied without shimming or mechanical adjustment, except for azimuth adjustment of the reproduce-head stack which may be required for intermediate-band recorder/reproducers and is required for wideband recorder/reproducers. Azimuth alignment of individual head gaps within a head stack shall be such that, when head-stack azimuth is adjusted for maximum output of any individual track at the upper band edge frequency, the outputs of the other tracks in the head stack shall be down no more than 2 dB from their optimum azimuth setting.

5.6.2.2.3   Head Polarity - (See 5.1.2.1 of IRIG 118-71 and Appendix F.)

(a)   Record Head. Each record-head winding shall be connected to its respective amplifier in such a manner that a positive-going pulse with respect to system ground, at the record amplifier input, will result in the generation of a specific magnetic pattern on a segment of tape passing the record head in the normal direction of tape motion. The resulting magnetic pattern shall consist of a polarity sequence of south-north north-south.

(b)   Reproduce Head. Each reproduce-head winding shall be connected to its respective amplifier in such a manner that a segment of tape exhibiting a south-north north-south magnetic pattern will produce a positive-going pulse, with respect to system ground, at the output of the reproduce amplifier.

5.6.2.2.4   Tape Guiding - The tape guides shall restrict the tape angular motion to ±1 minute of arc as measured by the ITDE of outer tracks on the same head stack and shall not damage the tape.

5.6.2.2.5   Record/Reproduce Parameters

(a)   The high-frequency bias signal for low- and intermediate-band recorders shall have a wavelength on tape less than 60 microinches. For wideband recorders the bias frequency shall be greater than 3.4 times the highest direct record frequency for which the recorder/reproducer system is designed. (See Appendix F).

48

(b)   The frequency response or passband of direct-recorded data as a function of tape speed is given in Table 7. In measuring this response, signals throughout the specified passband are recorded at Normal Record Level and the reproduce output signal levels are referenced to the playback output at the Record   Level Set Frequency. (See Appendix F)

(c)   Record Parameters

(1)   Input impedance at all frequencies in the low and intermediate bands shall be 5,000 ohms minimum resistance shunted by 250 picofarads maximum, with or without meter. Input impedance for the wideband recorders shall be 75 ohms ±10 per cent across the specified band.

(2)   Input signals of 1.0 to 10.0 volts peak-to-peak shall be adjustable to produce normal record level.

(3)   The record amplifier shall provide a transfer characteristic which is basically a constant current versus frequency characteristic upon which is superimposed a compensation characteristic to correct only for loss of record head efficiency with frequency. For the test described in IRIG 118-71, the difference in the response curves normalized to the 0.02 upper band edge frequency shall be no greater than the figures given below:

Fraction of Upper Band Edge Frequency	dB difference
0.1	0.5
0.5	1.0
0.8	1.6
1.0	2.0

(4)   Information for record bias setting is contained in Table 7.

(5)   The level of recording shall be set at such a value that a reproduced signal of the Record Level Set Frequency indicated in Table 7 measured at the output of the playback amplifier under the load specified in Sec. 5.6.2.2.5(c)(2) shall contain 1 per cent third harmonic distortion, (-40 ±1 dB referred to the output of a frequency 3 times the record level set frequency recorded at normal record level) such distortion being a function of tape saturation, and not a function of record or reproduce amplifier characteristics. This level, the Normal Record Level, is the zero dB reference level for all other measurements. (In recording complex telemetry signals with varying crest factors, optimum record level must be determined for the particular signal to be recorded.)

(d)   Reproduce Parameters

(1)   Output impedance for low- and intermediate-band recording shall be 100 ohms maximum across the pass bands specified in Table 7. Output impedance for wideband recorders shall be 75-ohms maximum across the specified passband.

(2)   When reproducing a signal at the record level set frequency recorded at an input voltage equivalent to that required for Normal Record Level, the output level shall be a minimum of 3 volts peak-to-peak with a maximum third harmonic distortion of 1.0 per cent and a maximum second harmonic distortion of ½ per cent when measured across a resistive load of 600 ohms ±10 per cent shunted by a maximum of 1500 picofarads for low-band and intermediate-band recorders. The output level shall be a minimum of 2 volts peak-to-peak with a maximum third harmonic distortion of 1.0 per cent and a maximum second harmonic distortion of ½ per cent when measured across 75 ohms ±10 per cent for wideband recorders. Lack of proper output termination shall not cause the reproduce amplifier to oscillate.

5.6.2.2.6 $\int$. Speed, Speed Control and Flutter Compensation - The average or long-term record tape speed must be sufficiently close to the standard speed to ensure the capability to adequately control and correct the reproduce tape speed on recorders equipped with servo playback speed control with sufficient frequency accuracy to permit recovery of recorded information.

(a)   The effective tape speed throughout the reel or any portion of the reel (in the absence of tape derived servo speed control) shall be within ±0.5 per cent of the standard speed for low-band recorders and ±0.2 per cent for intermediate-band and wideband recorders as measured by the procedures described in IRIG 118-71.

(b)   Sinusoidal speed-control signals are recorded on the tape for the purpose of servo control of tape speed during playback. Either type of speed-control signal, Amplitude-Modulated or Constant Amplitude, may be specified by the Range User. Operating level for speed-control signals shall be 10 ±0.5 dB below Normal Record Level, when mixed with other signals, or Normal Record Level when recorded on a separate track.

(1)   The amplitude-modulated speed-control signal shall have the following characteristics:

Carrier frequency	17.0 kHz ±0.5%
Bandwidth required	16,500 to 17,500 Hz
Percentage modulation	45% to 55%
Modulating frequency	60 Hz ±0.01%

TABLE 7

Direct—Record Parameters

Tape Speed (ips)	±3 dB Pass Band (Hz*)		Record Bias Set Frequency (kHz)	Record Level Set Frequency (kHz)
Low Band			(overbias 3 dB**)	
60	100 –	100,000	100	10.0
30	100 –	50,000	50	5.0
15	100 –	25,000	25	2.5
7-1/2	100 –	12,000	12	1.2
3-3/4	100 –	6,000	6	0.6
1-7/8	100 –	3,000	3	0.3
Intermediate Band			(overbias 3dB**)	
120	300 –	500,000	500	50.0
60	300 –	250,000	250	25.0
30	200 –	125,000	125	12.5
15	100 –	60,000	60	6.0
7-1/2	100 –	30,000	30	3.0
3-3/4	100 –	15,000	15	1.5
1-7/8	100 –	7,500	7.5	0.75
1.5 Wideband			(overbias 1 dB**)	
120	400 –	1,500,000	1,500	150
60	400 –	750,000	750	75
30	400 –	375,000	375	37.5
15	400 –	187,000	187	18.7
7-1/2	400 –	93,000	93	9.3
3-3/4	–	46,000	46	4.6
2.0 Wideband			(overbias 2 dB**)	
120	400 –	2,000,000	2,000	200
60	400 –	1,000,000	1,000	100
30	400 –	500,000	500	50
15	400 –	250,000	250	25
7-1/2	400 –	125,000	125	12.5
3-3/4	400 –	62,500	62.5	6.25

* Passband response reference is the output at the record level set frequency.

**Using an input signal level 5 to 6 dB below normal record level, the record bias current is adjusted for maximum reproduce output and then increased until an output of the indicated dB level below the maximum value is obtained.

FM Proportional Bandwidth Channel A or Constant Bandwidth Channel 1A cannot be used on the same track with the 17 kHz speed-control signal because it interferes with the speed-control signal.

(2) ⟨⟩ Constant-amplitude speed-control signal shall be used on a separate track for optimum servo speed correction. The constant-amplitude speed-control signal may be mixed with other signals if recording requirements so demand and system performance permits. Mixing of the constant-amplitude speed-control signal with certain types of signals may degrade system performance for tapes which are to be reproduced on tape transports with low time-base-error capstan drive systems (refer to manufacturer). Table 8 lists constant-amplitude speed-control signal frequencies and the bandwidth about the signal frequency which must be left free of other signals in order to give proper compensation operation. The constant-amplitude signal should also be used as a flutter correction signal if required.

(c) Signals to be used for discriminator flutter correction systems are listed in Table 8. In addition, 240 kHz ±0.01 per cent with ±13,950 Hz minimum guard band is used with constant bandwidth FM systems. See Sec. 5.2.2 and 5.6.2.2.6(b)(2) for restrictions on use of flutter correction signals.

5.6.2.2.7 ⟨⟩ Timing Signal Recording - When recording IRIG—B modulated time-code signals, care must be taken to assure that low-frequency response to 100 Hz is provided. For low-band recorders direct-record response to 100 Hz is available. However, the direct-record low frequency cutoff of some intermediate-band and most wideband recorders is 400 to 500 Hz. For these systems, it is recommended that the Range time-code signals be recorded on an FM track or on an FM subcarrier. The highest subcarrier available should be employed to minimize time delay.

5.6.2.2.8 ⟨⟩. Predetection Recording - Predetection signals consist of frequency-modulated or phase-modulated intermediate-frequency carriers which have been translated in frequency to be compatible with wideband recorder frequency response. These signals will be recorded by direct (high-frequency bias) recording. Parameters for these signals are in Table 9.

TABLE 8

Constant-Amplitude Speed-Control Signals

Frequency (kHz)		Minimum Guard Band (Hz)*	Tape Speed (ips)**		Industry Standard
			Predetect	Postdetect	
200	± 0.01%	±13,950		60	120
100	± 0.01%	±10,500	120	30	60
50	± 0.01%	± 2,500	60	15	30
25	± 0.01%	± 2,000	30	7.5	15
12.5	± 0.01%	± 2,000	15	3.75	7.5
6.25	± 0.01%	± 2,000	7.5	1.875	3.75
3.125	± 0.01%	± 2,000	3.75	–	–

*When using high performance servo systems, signals of higher frequency than the reference frequency should not be multiplexed with the reference signal. The level of individual extraneous signals, including spurious, harmonics, and noise, must be 40 dB or more below the level of the speed control signal.

**The listed tape-speed/frequency relationships are the ones most widely employed at the Ranges. Other combinations are used, but should be coordinated with the cognizant Range.

TABLE 9
PREDETECTION CARRIER PARAMETERS

Tape Speed (ips)	Predetection Carrier Center Frequency (kHz)	Recommended Predetection Record/ Playback Passband (kHz)
120	900	100 to 1,500.0
60	450	50 to 750.0
30	225	25 to 375.0
15	112.5	12.5 to 187.5

5.6.2.3   Single-Carrier FM Record and Wideband FM Record System - Single-carrier FM record systems may employ saturation recording or direct recording techniques on low-band and intermediate-band recorders. For wideband FM systems, direct recording is recommended.

(a)   Tape and Reel Characteristics. Sec. 5.6.2.2.1 and all subparagraphs shall apply.

(b)   Head and Head-Stack Configuration. Sec. 5.6.2.2.2 and all subparagraphs shall apply.

(c)   Tape Guiding. Sec. 5.6.2.2.4 shall apply.

(d)   Tape Speeds and Corresponding FM Carrier Frequencies. See Table 10.

(e)   FM Record/Reproduce Parameters. See Table 10.

(1)   For FM record systems, input voltage of 1.0 to 10.0 volts peak-to-peak shall be adjustable to produce full frequency deviation.

Deviation Direction: Increasing positive voltage gives increasing frequency. Predetection recorded tapes are recorded with reverse deviation direction because of the frequency translation techniques employed. Care should be exercised when interchanging predetection tapes with conventional wideband FM systems.

(2)   Single Carrier FM Record Systems. Minimum input impedance, 500 ohms resistance shunted by 250 pf capacitance.

Wideband FM Record Systems: Input impedance 75 ohms ± 10 per cent at all frequencies in the specified passband.

(3)   FM Reproduce Systems. Output levels are for signals recorded at full deviation.

(4)   Single-Carrier FM Systems. Three volts peak-to-peak minimum across a resistance of 10,000 ohms minimum, from dc to the maximum specified frequency. A signal of increasing frequency on the input of a single-carrier or wideband FM reproduce system shall give a positive-going signal at the output.

(5)   Wideband FM Systems. Two volts peak-to-peak minimum across a load impedance of 75 ohms ±10 per cent. Increasing input frequency gives a positive-going output voltage.

(f)   Speed Control and Compensation. Sec. 5.6.2.2.6 shall apply except that a separate track is always required for speed control and flutter compensation signals with single-carrier FM systems.

TABLE 10

Single-Carrier and Wideband FM Record Parameters

Tape Speed (ips) Low Band	Tape Speed (ips) Intermediate Band	Tape Speed (ips) Wideband Group I	Carrier Center Frequency (kHz)	Carrier Plus Deviation (kHz)	Carrier Minus Deviation (kHz)	Modulation Frequency (kHz)	Response at Band Limits (dB)***
1-7/8			1.688	2.363	1.012	DC to 0.313	±1
3-3/4	1-7/8		3.375	4.725	2.025	DC to 0.625	±1
7-1/2	3-3/4		6.750	9.450	4.050	DC to 1.250	±1
15	7-1/2	3-3/4	13.50	18.90	8.100	DC to 2.500	±1
30	15	7-1/2	27.00	37.80	16.20	DC to 5.000	±1
60	30	15	54.00	75.60	32.40	DC to 10.00	±1
	60	30	108.0	151.2	64.80	DC to 20.00	±1
	120	60	216.0	302.4	129.6	DC to 40.00	±1
		120	432.0	604.8	259.2	DC to 80.00	±1
Wideband Group II**							
		3-3/4	28.125	36.562	19.688	DC to 12.50	+1, −3
		7-1/2	56.250	73.125	39.375	DC to 25.00	+1, −3
		15	112.50	146.25	78.750	DC to 50.00	+1, −3
		30	225.0	292.50	157.50	DC to 100.0	+1, −3
		60	450.0	585.00	315.00	DC to 200.0	+1, −3
		120	900.0	1,170.0	630.0	DC to 400.0	+1, −3

*Input voltage levels per Sec. 5.6.2.3 (e) (1).

**The second group of wideband FM carrier frequencies are primarily for use with predetection recorders where one or more FM analog channels are also required.

***Frequency response referred to 1 kHz output for FM channels 13.5 kHz and above, and 100 Hz for channels below 13.5 kHz.

55

5.6.2.4   PCM Recording - PCM may be successfully recorded by several different methods. The major PCM recording formats in use are listed in Table 11.

5.6.2.4.1   Tape - See Section 5.7

5.6.2.4.2   Parallel PCM - This section deals specifically with standards for recording PCM telemetry signals on 1-inch tape in parallel form. There are two standard systems - 16 and 31. The 31-track system consists of interleaved 16-track and 15-track stacks. The two stacks are employed as independent record/reproduce system. Track spacing and location of tracks 1 through 16 in the 31-track system are identical to the 16-track system. Additional optional tracks A and B, located beyond tracks 1 and 16, may be used. Performance standards specified herein shall not apply to the optional tracks.

5.6.2.4.2.1   Track Geometry - See Figure 7.

(a)   Track width for 16-track systems shall be 0.025 ±0.002 inch. Track width is defined as the physical width of the head that would be used to record or reproduce any given track, although the actual width of the recorded track may be somewhat greater because of the magnetic fringing effect around each record head. Track width for optional tracks A and B for the 16-track systems shall be 0.010 ±0.002 inch.

(b)   Track width for 31-track systems shall be 0.020 ±0.001 inch. Track width is defined as the physical width of the head that would be used to record or reproduce any given track, although the actual width of the recorded track may be somewhat greater because of the magnetic fringing effect around each record head. Optional tracks A and B, when employed, shall also be 0.020 ± 0.002 inch in width.

(c)   Spacing between track centers on 16-track systems shall be 0.060 inch. Optional tracks A and B shall be centered 0.035 inch from the centerlines of tracks 1 and 16.

(d)   Spacing between track centers on 31-track systems shall be 0.030 inch, including optional tracks A and B.

(e)   On 16-track systems, the center of the tape shall be centered between tracks 8 and 9. .

(f)   On 31-track systems, the center of the tape shall be centered on the centerline of track 24.

(g)   For track numbering see Figure 7.

TRACKS A & B

TRACK WIDTH
0.010"±0.001"

TRACK SPACING,
TRACKS A & B 0.035"

0.030"

TAPE ₵   ₵ TRACK 8

           ₵ TRACK 9
0.030"

TRACK SPACING,
DATA TRACKS,0.060"

TRACK WIDTH,
DATA 0.025"±0.002"

TAPE TRAVEL

1.000 + 0.000
      - 0.004
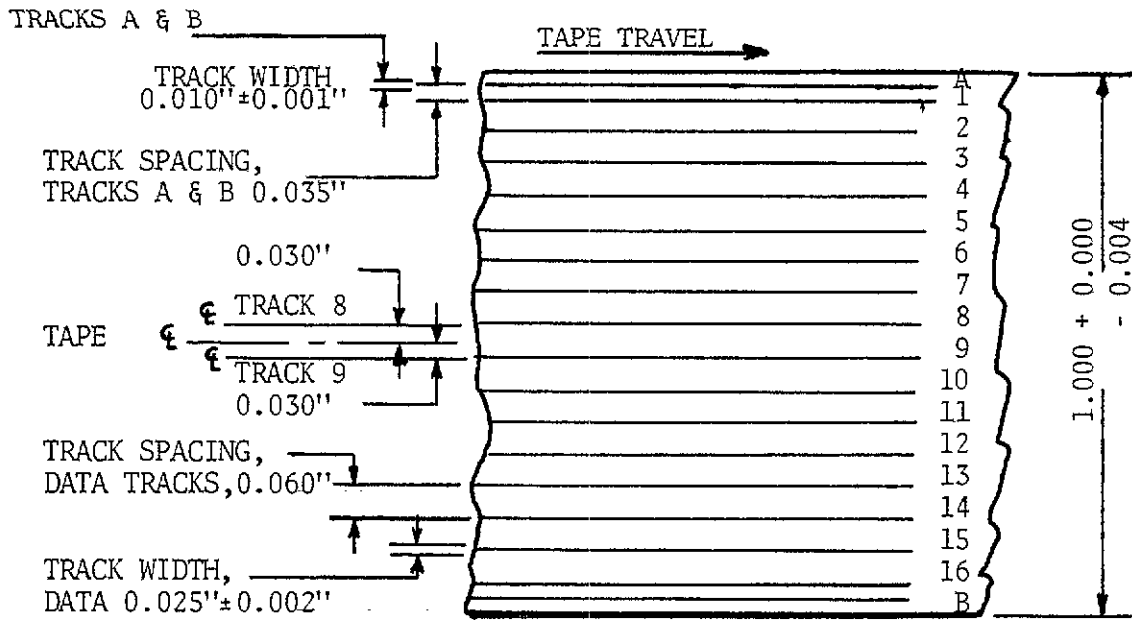
OXIDE SIDE OF TAPE
16-TRACK SYSTEM

TRACK SPACING
0.030"

TAPE ₵

TRACK WIDTH
0.020"±0.001"

TAPE TRAVEL

1.000 + 0.000
      - 0.004
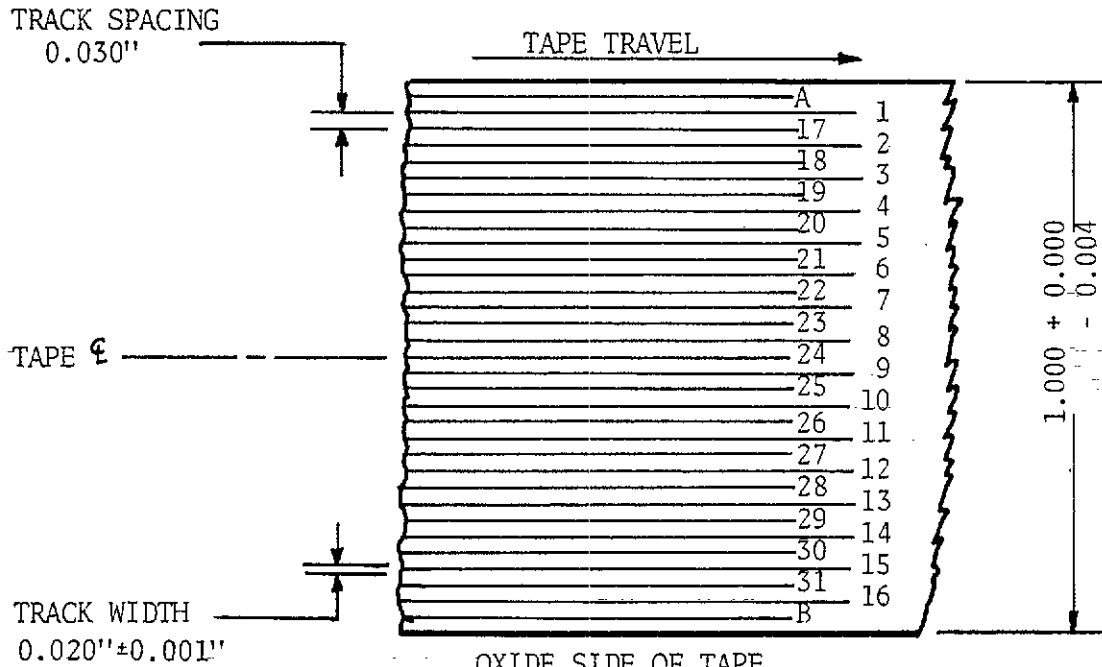
OXIDE SIDE OF TAPE
31-TRACK SYSTEM

FIGURE 7   PCM TRACK SYSTEM

TABLE 11

PCM FORMATS

		Recording Format	
Method	Signal Type	Bit Placement	Electronic Mode
1	Predetection	Serial	Direct
2	Postdetection	Serial	Direct
3	Postdetection	Serial	FM
4	Postdetection	Parallel	Saturation
5	Postdetection	Serial	Saturation
6	Postdetection	Serial	High Density Digital

Methods 1 and 3 result in similar signals if the predetection carrier is in a PCM/FM form. Both are acceptable for serial recording prior to use of a bit synchronizer and signal conditioner.

Method 2 is acceptable if adequate provision is made for the lack of reproducer low-frequency response. Any method which adequately controls the low-frequency content of the signal may be used, e.g., constraint of format to insure an adequate number of transitions, or use of bi-phase modulation (See Section 5.5, Pulse Code Modulation (PCM) Standards). The last method is preferred but requires approximately double the bandwidth of NRZ modulation.

Method 4 is the only standard format for instrumentation parallel PCM recording after bit decisions have been made (i.e., after the data has become synchronous binary digital data).

Method 5 is not recommended unless several guard tracks can be placed between the saturated PCM track and the nearest analog track to minimize crosstalk from the saturated digital track.

Method 6, see Appendix F.

Sec. 5.6.2.2.1(b)(3) shall apply for 16 and 31-track systems, except that for 31-track systems the numbering from top to bottom shall be A (optional) 1, 17, 2, 18, 3, 19, ...31, 16 B (optional).

5.6.2.4.2.2   Head and Head-Stack Configuration - See Figure 8.

(a)   Sec. 5.6.2.2.2(b) shall apply for head-stack placement (31-track system).

(b)   Sec. 5.6.2.2.2(c) shall apply for head-stack numbering (31-track system).

(c)   Heads shall be numbered to correspond to the track on the tape that they normally record or reproduce. For 31-track systems, stack number 1 of a pair will contain heads numbered 1 through 16, and stack number 2 will contain heads numbered 17 through 31, and, optionally, tracks A and B.

(d)   Mean Gap azimuth error shall not exceed ±1/3 minute of arc.

(e)   Sec. 5.6.2.2.2(e) shall apply for head-stack tilt.

(f)   Sec. 5.6.2.2.2(f) shall apply for gap scatter.

(g)   The location of any head in a stack shall be within ±0.001 inch, nonaccumulative, of the nominal position required to match the track location, as set forth in Secs. 5.6.2.4.2.1(c), 5.6.2.4.2.1(d), 5.6.2.4.2.1(e), and 5.6.2.4.2.1(f).

5.6.2.4.2.3   Head Polarity - Section 5.6.2.2.3 shall apply.

5.6.2.4.2.4   **Tape Guiding** - Tape guides shall provide accurate guidance of the tape across the heads without damaging the tape.

5.6.2.4.2.5   Tape Speeds - Sec. 5.6.2.2.4 shall apply.

5.6.2.4.2.6   **Bit-Packing Density** - The playback device shall be capable of playing back data recorded at bit-packing densities of 1,000 bits per linear inch per track maximum. The nominal maximum bit-packing density at the test ranges shall be 1,000 bits per linear inch per track.

5.6.2.4.2.7   **Total Bit Spacing Error** - This shall not exceed 650 microinches, peak-to-peak, with respect to the clocks, from record to reproduce and from machine to machine.

± 1/3 MINUTE
OF ARC

MEAN GAP
AZIMUTH

PERPENDICULAR TO BASE

(OPTIONAL) — B

HEAD

16
15
14
13
12
11
10

0.035"

0.030"

TAPE TRAVEL

9
8
7

¢ TRACK 9
¢ TRACK 8
¢ TAPE

SEPARATOR

6
5
4

0.030"

3
2
1

DATA TRACK SPACING
0.060"

(OPTIONAL) — A

0.035"

16-TRACK SYSTEM

HEAD STACK SPACING
1.5" ± 0.001

16
15

SPACING OF HEADS
WITHIN STACK
0.060"

B
31

(OPTIONAL)

14
13
12
11
10
9

30
29
28
27
26
25
24

TAPE TRAVEL

¢ TAPE
¢ OF TRACK 24
ON TAPE ¢

8
7

TRACK WIDTH
0.020"±0.001

23

6
5
4
3
2

22
21
20
19
18

TRACK SPACING
0.030"

1

17
A

(OPTIONAL)

STACK NO. 1
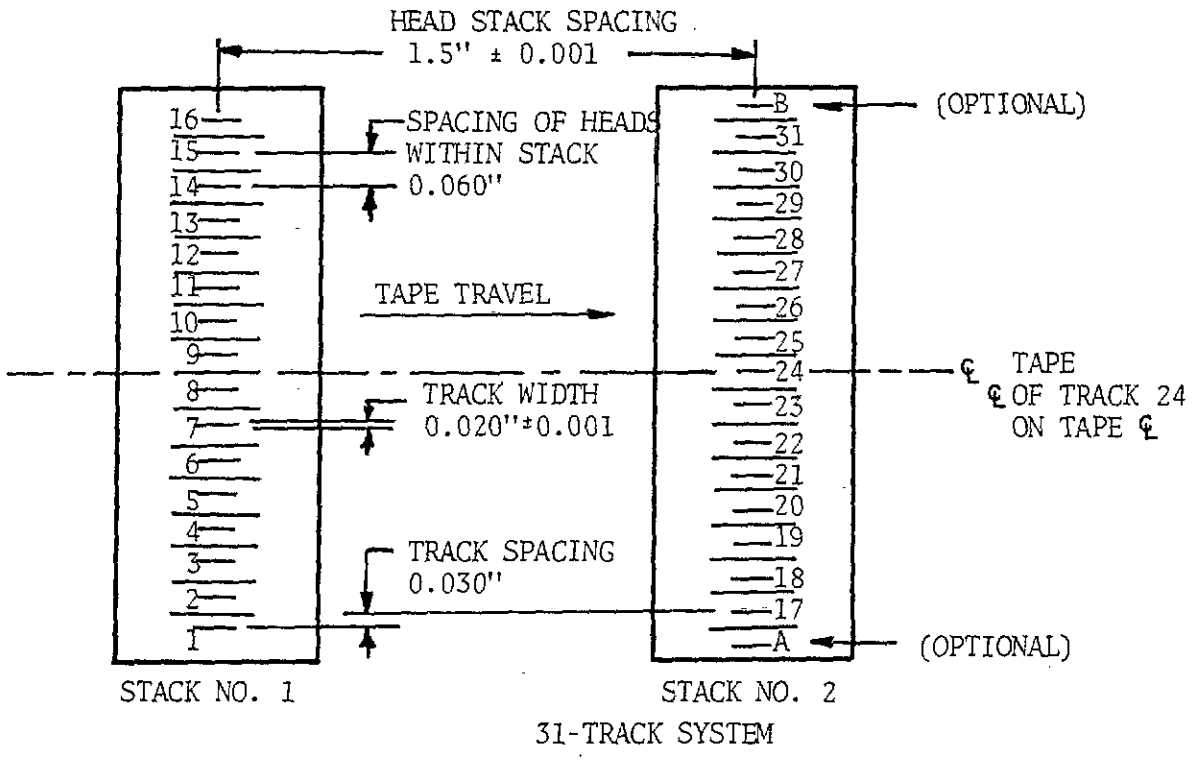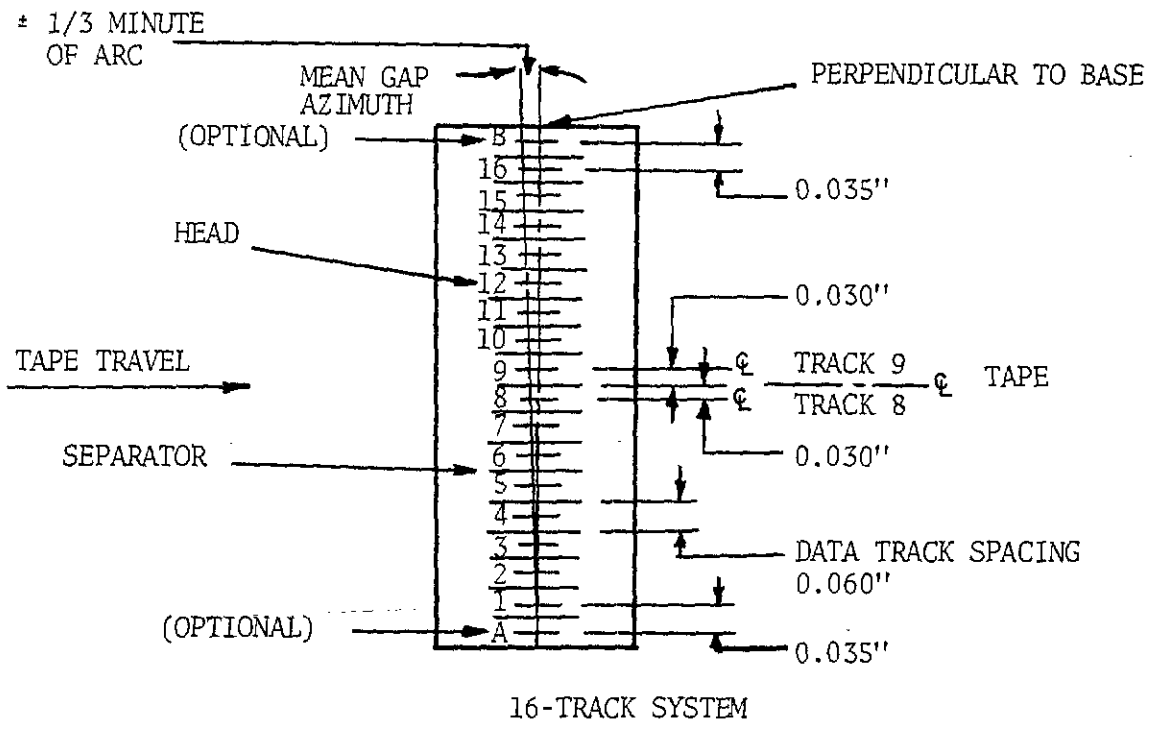
STACK NO. 2

31-TRACK SYSTEM

FIGURE 8. PCM HEAD CONFIGURATION

5.6.2.4.2.8 Type of recording - Nonreturn-to-zero (NRZ) mark recording shall be employed wherein a change in magnetization of the tape from maximum level of one polarity to maximum level of the opposite polarity is used to indicate the digit one, and no change in magnetization during a bit interval indicates a zero. Recorder/reproducer electronics shall be designed to meet the requirements of Secs. 5.6.2.4.2.10(c) and 5.6.2.4.2.11(c).

5.6.2.4.2.9 Timing - Track 16 shall be reserved for range timing.

5.6.2.4.2.10 Recorder Input Characteristics -

(a) Input impedance shall be 20,000 ohms resistive minimum, shunted by 250 picofarads maximum.

(b) Input voltage shall be 2-to-20 volts plus, minus, or symmetrical about ground, and polarity-selectable.

(c) Input format shall be parallel input, NRZ level.

5.6.2.4.2.11 Output Characteristics

(a) Reproduce output format shall be parallel output, NRZ level. Reproducer output shall compensate for all recorder/reproducer-induced time-displacement errors to within 5.0 per cent of the word interval, or 1.6 microseconds, whichever is greater.

(b) Output impedance shall be 100 ohms maximum.

(c) Output voltage shall be 10 volts peak-to-peak minimum across 1,000 ohms resistance shunted by no more than 250 picofarads capacitance, one polarity for one, opposite polarity for zero, selectable polarity.

5.6.2.5 PDM Recording - See Sec. 5.3. In PDM recording, the duration-modulated rectangular waveform input signal is differentiated and the record head is driven with the resulting positive and negative spikes which correspond in time to the leading and trailing edges of the input pulses. Refer to Table 12 for PDM record parameters. The tape is thereby magnetically marked in such a manner that the pulses obtained during the reproduce process may be used to trigger pulse-reconstruction circuitry. Although recorded PDM data may also be reproduced through a direct-record data-reproduce amplifier and pulse reconstruction performed later, a PDM reproduce amplifier reconstructs the original duration-modulated rectangular waveform. PDM systems may be available with pulse rates not accommodated by these recording standards. For such signals the use of wideband FM or single-carrier FM recording techniques is recommended.

5.6.2.6 Record Amplifier -

(a) Input impedance shall be 20,000 ohms resistive minimum, shunted by 250 picofarad maximum.

(b) Normal input level shall be 1.0 volt, peak-to-peak.

(c) Transfer Characteristic: The record amplifier shall drive the record head with a pulse signal that is obtained by differentiation of the input duration-modulated rectangular pulse train. The time constant of the differentiation shall be 10 microseconds.

5.6.2.7 Reproduce Amplifier -

(a) Function. The PDM reproduce amplifier will amplify the pulse output of the reproduce head and reconstruct the basic duration-modulated rectangular pulse train.

(b) Output impedance shall be 100 ohms maximum.

TABLE 12
PDM RECORD PARAMETERS

	Minimum Tape Speed (ips)		Minimum Pulse Duration (microseconds)
Low Band	Intermediate Band	Wideband	
60	30	15	75
30	15	7½	75
15	7½	3¾	100

(c) Nominal output level shall be 8 volts, peak-to-peak, across 1,000 ohms resistance shunted by no more than 250 picofarads capacitance.

(d) Rise and decay time of the output rectangular pulses shall be less than 2 microseconds from 10-to-90 per cent amplitude levels.

(e) The reproduce amplifier shall incorporate circuitry to detect defective pulses during the reproduce process and provide automatic resetting to preclude loss of subsequent data.

5.7   Magnetic Tape Standards

5.7.1   General - These standards define terminology, establish key performance criteria and reference test procedures for instrumentation magnetic tape which is used for telemetry data storage.

5.7.2   Reference Tape System - In order to establish, where practical, a set of test procedures which can be carried out independently and repeatedly on different manufacturers' tape transports with as little special equipment as possible, a centerline reference tape system should be established by the tape user. This reference tape system can be used to provide a centerline standard for aligning operational recorders for mission support, using the applicable setup procedures contained in Sec. 5.6 or when initiating a tape procurement, as outlined below.

5.7.2.1   Manufacturer's Centerline Tape - A Manufacturer's Centerline Tape (MCT) is a tape provided by a manufacturer, at the request of the tape user, in which all magnetic/electrical characteristics of the tape specified by the tape user duplicate the manufacturer's own true average (mean) production centerline within ±0.5 dB. These magnetic/electrical characteristics shall include, but not be limited to, bias level, record level, wavelength response and output at 10 mil wavelength. The physical characteristics of the MCT shall also represent the manufacturer's average (mean) production centerline. The MCT shall be representative of all manufacturer's production tape delivered under any resultant contractual period. The manufacturer may incorporate any desired changes in the MCT and production tape at the conclusion of any contract or as specified by the tape user. Any such change will, however, necessitate the requalification of all centerline values as outlined in Sec. 5.7.2.3.

The MCT shall be a full length tape of either ½ or 1 inch width, wound on a 10½ or 14 inch reel, or as designated by the tape user. The center one-third of the working tape length shall be used as the calibrated working area.

5.7.2.2   Manufacturer's Secondary Centerline Tape - A manufacturer's secondary centerline tape (MSCT) is a tape provided by the manufacturer in lieu of an MCT. In the MSCT, one or more of the specified magnetic/electrical characteristics may depart from the centerline average by more than 0.5 dB. All of the specified magnetic/electrical characteristics of the MSCT shall be calibrated to the MCT or to the manufacturer's own true average (mean) production centerline and any departure from these centerline values shall be specified within ±0.5 dB. The physical characteristics of the MSCT shall, however, represent the manufacturer's average (mean) production centerline. All additional MCT requirements shall apply to the MSCT.

5.7.2.3   Centerline Performance Requirements - The tape user procuring magnetic tape shall establish, to the greatest extent possible, the operational support requirements which the magnetic tape must satisfy. A tape recorder which meets both the requirements of Sec. 5.6 and the above determined operational requirements shall also be selected for use as a test recorder/reproducer. The tape user will then request from each appropriate tape manufacturer, two or more MCT's which meet the requirements of Sec. 5.7.2.1. If these MCT's cannot be obtained, then a MSCT which meets the requirements of Sec. 5.7.2.2 will be an acceptable, but less desirable, alternate.

Using the MCT or MSCT, the tape user will perform all tests necessary to determine if its manufacturer's centerline performance values meet his operational/recorder requirements. All acceptable MCT's or MSCT's will be retained by the tape user for use as a reference in any subsequent acceptance test procedures performed in support of resultant contracts or contractual periods. A working reference tape (WRT), which has been calibrated to the MCT or MSCT, will be used as the actual working reference in the applicable testing procedures outlined in Sec. 5.3, IRIG 118-71.

5.7.2.4   Test Recorder/Reproducer - A Test Recorder shall be designated for use in conjunction with the reference tape system during any magnetic tape procurement/testing program. The recorder or recorders selected shall meet the requirements of Sec. 5.6 and the operational requirements imposed upon the tape. For operating convenience, the test recorder/reproducer selected should be equipped with adjustable bias and record level monitor meters with readout in dB units used in the applicable test procedures.

5.7.3   Requirements - This standard describes the key requirements applicable to high resolution (HR) and standard resolution (SR) instrumentation magnetic tape. Limits are specified, where necessary, to standardize configurations and to establish the basic handling characteristics of the tape. The limits placed upon the remaining requirements must be determined by the tape user in light of the intended application and interchangeability requirements imposed on the tape. Table 7 contains IRIG Recommended Requirement Limits, which have been selected on the basis of having provided satisfactory performance in existing telemetry applications.

5.7.3.1   General Requirements

5.7.3.1.1   Marking and Identification - Identification markings shall appear on the reel flange and individual carton or can of each delivered tape. Tape reel and production information, as specified below, shall be on a removable gummed label on the outer reel flange and on a permanently affixed label on the carton or can. Shipping containers shall be marked with the tape and reel identification and such production information as specified by the tape user.

(a)   Tape and Reel. The Magnetic Tape shall be identified in the following format:

| HR | 1.0 | 500 | | |
SR	1.5	1000	SCP-I	9200
Basic Indicator	Base Thickness Indicator	Width Indicator	Reel Indicator	Length Indicator

(1)   Basic Indicator. The basic indicator defines the general application of the specified tape. HR tape is for recording of 0.06 mil (thousands of an inch) wavelengths or greater and SR tape is for recording of 0.2 mil wavelengths or greater.

(2)   Base Thickness Indicator. The base thickness indicator is the nominal thickness of the polyester base material measured in mils.

(3)   Width Indicator. The width indicator is the nominal width of the tape measured in mils as specified in Table 13.

(4)   Reel and Reel Type Indicator. The reel or reel type is identified in accordance with Federal Specification W-R-175.[10]

(5)   Length Indicator. The length indicator is the designated minimum length of tape in feet as specified in Table 13.

(b)   Production Identification. Production identification of the magnetic tape shall be in the following format:

Vendor - Tape Type - Production Date - Production Code

(1)   Vendor. Identification of company that manufactures and markets the tape.

(2)   Tape Type. Vendor's identifying tape name.

(3)   Production Date. Five digit number with first two digits indicating year of production and last three digits indicating day of production completion. For example, 70048 indicates production completed on the 48th day of 1970.

(4)   Production Code. Unique code by which the vendor identifies, where applicable, the production batch, coater, slitter, and web position of the tape.

5.7.3.1.2   Packaging - Each reel of magnetic tape shall be enclosed, as a minimum, by an individually sealed polyethylene wrapper packaged in an appropriate carton or can which provides support of the enclosed reel at the hub.

5.7.3.1.3   Wind - The tape shall be wound on the reel or hub with the oxide surface facing toward the hub unless otherwise specified by the tape user. When wound in this fashion, the front of the wound reel is defined as that flange which is visible when viewing the reel of tape with the loose end hanging from the viewer's right.

5.7.3.1.4   Reels and Hubs - Reels and hubs shall conform to the tape-user specified requirements of Federal Specification W-R-175.

5.7.3.1.5   Radial Clearance - The minimum radial clearance for all tape lengths shall be not less than 0.125 inch. Radial clearance is defined as the difference in inches in radii between the outside layer of tape and the edge of the reel when the tape is wound at a tension of 6-to-10 ounces per ½ inch of tape width on a reel that meets the requirements of Federal Specification W-R-175.

5.7.3.1.6   Inflammable Materials - Inflammable materials, which will ignite from a match flame and when so ignited will continue to burn in a still carbon dioxide atmosphere, shall not be a part of the magnetic tape.

5.7.3.1.7   Toxic Compounds - Compounds which produce toxic effects in the environmental conditions normally encountered under operating and storage conditions defined in Sec. 5.7.3.2.1.2 shall not be part of the magnetic tape. Toxicity is defined as the property of a material which has the ability to do chemical damage to the human body. Highly toxic or corrosive compounds which are produced under conditions of extreme heat shall be identified and described by the manufacturer.

5.7.3.2   Detailed Requirements - The test procedures cited in the following sections are contained in IRIG 118-71.

5.7.3.2.1   General Characteristics

5.7.3.2.1.1   Dimensional Specifications - Magnetic tape shall be supplied on flanged reels in the standard lengths, widths, and base thickness as outlined in Table 13. Reel and hub diameters are taken from Federal Specification W-R-175.

66

TABLE 13
TAPE DIMENSIONS
TAPE LENGTH/BASE THICKNESS

Designated/Minimum Length (ft)	Nominal Base Thickness (Mils)	Nominal Reel Diameter (in)	Nominal Hub Diameter (in)
2500	1.5	10.5	4.5
3600	1.0	10.5	4.5
4600	1.0	10.5	4.5
5000	1.5	14.0	4.5
7200	1.0	14.0	4.5
9200	1.0	14.0	4.5
10800	1.0	15.0	4.5

TAPE WIDTH

Designated Width (in)	Dimension (in)	Tolerance (in)
½	0.500	-0.004 + 0.000
1	1.000	-0.004 + 0.000

5.7.3.2.1.2   Environmental Conditions - The tape shall withstand, with no physical damage or performance degradation, any natural combination of operating or non-operating conditions defined in sub-paragraphs (a) and (b). The test procedure outlined in Sec. 5.3.3.1, IRIG 118-71, shall be used to determine compliance with this requirement.

(a)   Operating Environmental Conditions.

Condition	Range
Temperature:	$+40^{\circ}$F to $+105^{\circ}$F
Humidity:	25% to 95% RH
Barometric Pressure:	1050 millibars (sea level) to 840 millibars (15,000 feet)

(b)   Non-operating Environmental Conditions.

Condition	Range
Temperature:	-20° to $+125^{\circ}$F
Humidity:	5% to 100% non-condensing
Barometric Pressure:	1050 millibars (sea level) to 400 millibars (50,000 feet)

5.7.3.2.1.3   Storage Life - The tape shall be sufficiently durable, that storage up to 12 months, in conditions not exceeding those specified in Sec. 5.7.3.2.1.2(b) shall result in no detrimental effects to the tape. The test procedure outlined in Sec. 5.3.3.2, IRIG 118-71, shall be used to determine compliance with this requirement.

5.7.3.2.1.4   Bi-Directional Performance - The magnetic/electrical performance of the tape shall remain constant, regardless of the longitudinal direction of tape movement during a record/reproduce process. The test procedure outlined in Sec. 5.3.3.3, IRIG 118-71, shall be used to determine compliance with this requirement.

5.7.3.2.1.5   Frictional Vibration - The tape shall not exhibit frictional vibration which manifests itself in an audible squeal at any standard IRIG speed as the tape passes over the guides and heads of the test recorder/reproducer. Frictional vibration is defined as the random frequency and amplitude modulation which results when the tape passes over the guides and heads of a magnetic tape recorder.

5.7.3.2.1.6   Scatterwind - The tape shall be smoothly centerwound on the reel and hub so as to form an integral mass. There shall be no visible folds, shifts, spoking, or gaps between the tape layers. The edges of the wound tape shall be in a single plane with a minimum of roughness and with no protruding tape layers or groups of layers.

5.7.3.2.2   Physical Characteristics

5.7.3.2.2.1   Yield Strength - The one per cent offset yield point, the force at three per cent elongation and the breaking force of the tape when conditioned according to the procedures described in Sec.5.3.4.1.1, IRIG 118-71, shall not be less than the minimum values specified in Table 14. The test procedure outlined in Sec. 5.3.4.1, IRIG 118-71, shall be used to determine compliance with this requirement.

5.7.3.2.2.2   Shock Tensile Strength - A sample of tape, ½ inch in width, when conditioned according to the procedures described in Sec. 5.3.4.2.1, IRIG 118-71, shall possess, as a minimum, the shock tensile strength specified in Table 14. Shock tensile strength is defined as the ability of the magnetic tape to resist, without breaking, a suddenly applied stress. The test procedure outlined in Sec. 5.3.4.2, IRIG 118-71, shall be used to determine compliance with this requirement.

5.7.3.2.2.3   Permanent Elongation - A sample of tape, ½ inch in width, when conditioned according to the procedures described in Sec. 5.3.4.3.1, IRIG 118-71, and stressed as described below, shall not exceed the percentage limits of permanent elongation specified in Table 14. Permanent elongation is defined as the difference between an initially measured unstressed tape length and a final tape length, expressed as a percentage of the unstressed tape length. The unstressed tape length is the measured distance between a point of clamping and a mark on the tape while the tape is under an applied tension of 50 grams. The final length is the measured

68

distance between the point of clamping and the same mark on the tape under an applied tension of 50 grams after the tape has undergone an applied tension of 5 pounds for a period of 180 minutes, and thereafter a period of zero tension for 180 minutes. The test procedure outlined in Sec. 5.3.4.3, IRIG 118-71, shall be used to determine compliance with this requirement.

TABLE 14

TAPE STRENGTH*

Base Thickness (mils)	Yield Strength (pounds)	Shock Tensile Strength (foot-pounds)	Permanent Elongation (per cent)
1.5	10.4	1.16	0.30
1.0	6.8	1.16	0.50

*Based on ½ inch tape width.

5.7.3.2.2.4 Humidity Stability (Cupping) - A sample of tape, ½ inch in width, when conditioned according to the procedures described in Sec. 5.3.4.4.1, IRIG 118-71, shall show no cupping in excess of 10 degrees. Cupping is defined as the transverse curvature of a strip of tape viewed "end-on." The test procedures outlined in Sec. 5.3.4.4, IRIG 118-71, shall be used to determine compliance with this requirement.

5.7.3.2.2.5 Flexibility - The flexibility of the tape, when conditioned according to the procedures described in Sec. 5.3.4.5.1, IRIG 118-71, shall not be less than the values specified in Table 15. Flexibility is defined as the ability of the tape to conform to a minimum radius of curvature when subjected to a force normal to the surface of the tape. The test procedure outlined in Sec. 5.3.4.5, IRIG 118-71, shall be used to determine compliance with this requirement.

TABLE 15
FLEXIBILITY

Nominal Width (inches)	Base Thickness (Mils)	Deflection (degrees)
½	1.5	35°
½	1.0	45°

5.7.3.2.2.6 Layer-to-Layer Adhesion - A sample of tape, ½ inch in width, when conditioned according to the procedures described in Sec. 5.3.4.6.1, IRIG 118-71, shall exhibit no sticking or layer-to-layer adhesion when being unwound from a tape pack. Layer-to-layer adhesion is defined as the tendency for one layer of tape to adhere to an adjacent layer in the same pack. The test procedure outlined in Sec. 5.3.4.6, IRIG 118-71, shall be used to determine compliance with this requirement.

5.7.3.2.2.7 Fungus Resistance - The tape shall be sufficiently fungus resistant so that at least 2 of 3 test specimens are rated 0 to 1 as defined in MIL-I-631D. Each reel or hub of tape shall be tested completely wound. The test procedures outlined in MIL-I-631D shall be used to determine compliance with this requirement.

5.7.3.2.2.8 Electrical Resistance - The oxide coating of the tape shall be conductive, allowing minimum static charge build-up. When conditioned according to the procedures outlined in Sec. 5.3.4.7.1, IRIG 118-71, the electrical resistance of the oxide coating shall not exceed 100 megohms per square unit of area. The test procedure outlined in Sec. 5.3.4.7, IRIG 118-71, shall be used to determine compliance with this requirement.

5.7.3.2.2.9 Tape Abrasivity - The abrasivity of the oxide side of the magnetic tape determines the rapidity with which head wear takes place on a recorder/reproducer. Although no absolute method of determining tape abrasivity has been developed, a means exists for accurately comparing the relative abrasivity of two test samples. It is therefore recommended that the tape user select a specific centerline tape that has exhibited satisfactory abrasive characteristics in normal operational use and employ this tape as an abrasivity reference in conjunction with the test procedure outlined in Sec. 5.3.4.8, IRIG 118-71.

5.7.3.2.3 Magnetic/Electrical Characteristics

5.7.3.2.3.1 Bias Level - The bias level required by the magnetic tape shall not differ from the bias level requirements of the MCT by more than the amount specified by the tape user. The bias level of the tape is defined as the amount of high frequency record head input required to achieve the IRIG specified upper-band-edge signal suppression. The test procedure outlined in Sec. 5.3.5.1, IRIG 118-71, shall be used to determine compliance with this requirement.

5.7.3.2.3.2 Record Level - The record level required by the magnetic tape shall not differ from the record level requirements of the MCT by more than the amount specified by the tape user. The Record Level of the tape is defined as the amount of record head input signal at 1/10 upper band edge frequency required to achieve the IRIG specified normal record level. The test procedure outlined in Sec. 5.3.5.2, IRIG 118-71, shall be used to determine compliance with this requirement.

5.7.3.2.3.3 Wavelength Response - The output of the magnetic tape measured at the wavelength values listed in Table 16, shall not differ from the output of the MCT by more than the amounts specified by the tape user. Wavelength response requirements shall be specified in terms of output after having normalized the output to zero at the 10 mil wavelength.

TABLE 16
MEASUREMENT WAVELENGTHS (Mils)

High Resolution Tape	Standard Resolution Tape
150	300
10	60
1	10
0.5	1
0.25	0.5
0.125	0.25
0.10	0.2
0.08	
0.06	

The test procedure outlined in Sec. 5.3.5.3, IRIG 118-71 shall be used to determine compliance with this requirement.

5.7.3.2.3.4 Output at 10 Mil Wavelength - The 10 mil wavelength output of the magnetic tape shall not differ from the 10 mil wavelength output of the MCT by more than the amount specified by the tape user. The test procedure outlined in Sec. 5.3.5.3, IRIG 118-71, shall be used to determine compliance with this requirement.

5.7.3.2.3.5 _ Short Wavelength Output Uniformity - The short wavelength output of the magnetic tape shall be sufficiently uniform that a signal recorded and reproduced throughout the working tape length in either direction of longitudinal tape motion shall remain free from long-term amplitude variation to the extent specified by the tape user. Short wavelength output uniformity is defined as the ratio of the peak value of the highest amplitude signal recovered in the working tape length to the peak value of the lowest amplitude signal recovered in the working tape length. The test procedure outlined in Sec. 5.3.5.4, IRIG 118-71, shall be used to determine compliance with this requirement.

5.7.3.2.3.6 Short Wavelength Instantaneous Non-Uniformity (Dropout) - The instantaneous output non-uniformity (dropout) of a recorded signal which is caused by the magnetic tape shall not exceed the center track and edge track limits specified by the tape user on the basis of dropouts per 100 feet of nominal working tape length. The nominal dropout count shall be determined by totalizing all the dropouts per track over the working tape length and dividing by the total number of 100 foot intervals tested.

Due to the natural tendency of the edge track to contain more dropouts than the center tracks, it is recommended that center tracks be used for critical data requirements and that more dropouts be allowed on the edge tracks. Refer to Table 18.

An alternate method of specifying the allowable dropout count is to specify the maximum number per track for each 100 foot interval tested. This method may be desired if critical data is recorded in specific areas of the working tape length.

A dropout is defined as a 6.0 dB reduction in output signal amplitude for a period of 10 microseconds, when recording and reproducing a short wavelength signal. Signal losses of 6.0 dB or greater, which exceed the 10 microsecond time period, shall constitute a dropout count for each 10 microsecond time period occurring in the given signal loss. Center tracks are defined as those which are more than one track distant from either edge of the tape, i.e., tracks 2 through 6 of a 7-track system. Edge tracks are defined as those which are nearest to either edge of the tape, i.e., tracks 1 and 7 of a 7-track system. The test procedure outlined in Sec. 5.3.5.5, IRIG 118-71, shall be used to determine compliance with this requirement.

5.7.3.2.3.7 **Durability** - The magnetic tape shall resist deterioration in magnetic/electrical performance due to wear of the coating surface. Signal losses caused by surface wear shall not occur in excess of the per pass limits specified in Table 17 for the first 35 passes.

<center>

TABLE 17
DURABILITY SIGNAL LOSSES

</center>

Designated Tape Length	Allowable Signal Losses (per pass)
2500	2
3600	2
4600	2
5000	2
7200	3
9200	3
10800	4

Signal losses in excess of those limits specified above shall not occur during either a record, record/reproduce, or reproduce uninterrupted pass of the working tape length. A signal loss is defined as a reduction in signal amplitude of 3 dB or greater for a time period of 3 through 10 seconds of a recorded and reproduced short wavelength signal. Where a continuous loss of signal of 3 dB or greater exceeds the 10 second time period, a signal loss count shall be required for every sequential 10 second time period occurring in the given signal loss. The test procedure outlined in Sec. 5.3.5.6, IRIG 118-71, shall be used to determine compliance with this requirement.

5.7.3.2.3.8 .. **Modulation Noise** - The high frequency amplitude modulation superimposed upon a recorded and reproduced signal by the magnetic tape shall not exceed the limits specified by the tape user. The test procedure outlined in Sec. 5.3.5.7, IRIG 118-71, shall be used to determine compliance with this requirement.

5.7.3.2.3.9 **Layer-to-Layer Signal Transfer** - A signal resulting from layer-to-layer signal transfer shall be reduced in amplitude from the original signal a minimum of 40 dB for 1.0 mil tape and 46 dB for 1.5 mil tape. Layer-to-layer signal transfer is defined as the transfer of recorded information from a layer of tape in wound reel which has been prerecorded to saturation, to an adjacent unrecorded layer of tape in the same reel. The test procedure outlined in Sec. 5.3.5.8, IRIG 118-71, shall be used to determine compliance with this requirement.

5.7.3.2.3.10 **Ease of Erasure** - An erase field of 1000 oersteds shall effect at least a 60 dB reduction in output amplitude of a previously recorded 1.0 mil wavelength signal. The test procedure outlined in Sec. 5.3.5.9, IRIG 118-71, shall be used to determine compliance with this requirement.

5.7.3.2.3.11 **Suggested Tape Requirement Limits**

Table 18 lists the suggested tape limits to be used for instrumentation tape.

5.8 **Transducer Standards -**

5.8.1 **General** - The vast variety of transducers, currently available for use in telemetry systems, makes it impractical to develop a standard universally applicable to all transducers, except in the areas of terminology and definitions. Professional societies and similar groups have promulgated a number of standards and recommended practices pertaining to particular classes of transducers. These documents, which are referenced below, shall be used to the maximum extent possible, in order to achieve the goal of uniformity in the field of telemetry.

5.8.2 **Terminology and Definitions** - Terminology and definitions pertaining to transducers are contained in Sec. 3 and:

"A Glossary of Range Terminology," RCC Document 104-64, Revised, Secretariat, Range Commanders Council, 1964.

ISA Standard S37.1 "Electrical Transducer Nomenclature and Terminology" 1969, Instrument Society of America, 530 William Penn Place, Pittsburgh, Pa. 15219.

TABLE 18

SUGGESTED TAPE REQUIREMENT LIMITS

Sec. No.	Tape Requirement	Suggested Limit		
5.7.3.2.2.9	Tape Abrasivity	No more than 2 times centerline reference tape		
5.7.3.2.3.1	Bias Level	±2.0 dB		
5.7.3.2.3.2	Record Level	±2.0 dB		

5.7.3.2.3.3	Wavelength Response	Measurement Wavelength (mils)	HR Tape (dB)	SR Tape (dB)
		300	N/A	±1.5
		150	±1.0	N/A
		60	N/A	±1.0
		10	0	0
		1	±1.0	±1.0
		0.5	±1.0	±1.0
		0.25	±1.5	±1.5
		0.20	N/A	±2.0
		0.125	±2.0	N/A
		0.10	±2.5	N/A
		0.08	±2.5	N/A
		0.06	±3.0	N/A

5.7.3.2.3.4	Output at 10 mil Wavelength	±1.5 dB

5.7.3.2.3.5	Short Wavelength Output Uniformity	HR Tape	SR Tape
		4.5 dB	3.0 dB

5.7.3.2.3.6	Dropouts per 100 ft.	HR Tape (1 MHz Carrier— at 120 ips)		SR Tape (400 kHz Carrier— at 120 ips)	
		Center Track	Edge Track	Center Track	Edge Track
		10	40	20	25

5.7.3.2.3.8	Modulation Noise	1 dB maximum

5.8.3   Transducer Characteristics and Performance - The Instrument Society of America has promulgated a number of documents dealing with specific transducer types. Additional documents are being prepared by committees of the Society. The published documents are subject to continuing review and users are urged to contact the Society for the most up-to-date printing.

Documents published to date pertaining to transducers with electrical output are as follows:

RP 31.1   "Terminology and Specifications for Turbine-Type Flow Transducers," (Volumetric) 1961.

RP 37.2   "Guide for Specifications and Tests for Piezoelectric Acceleration Transducers for Aerospace Testing," January 1964.

S 37.3   "Specifications and Tests for Strain Gage Pressure Transducers," 1970.

S 37.6   "Specifications and Tests of Potentiometric Pressure Transducers for Aerospace Testing," May 1967.

ISA   "Transducer Compendium" Second Edition, Part 1, Pressure, Level, and Flow, Transducers, IFI/Plenum, New York, 1969.

ISA   "Transducer Compendium" Second Edition, Part 2, Motion, Dimension, Force and Torque, and Sound Transducers, IFI/Plenum, New York, 1970.

FCWG FREQUENCY MANAGEMENT
PLAN FOR UHF TELEMETRY BANDS

References:

   a.   Military Communications-Electronics Board Memorandum, MCEP-M 92-65, 19 February 1965.

   b.   IRIG (RCC) Document, Telemetry Standards, Doc. 106-71.

   c.   Sandia Laboratories Technical Memorandum, SC-TM-68-9, "Frequency Channel Selection Subject to Constraints," February 1968.

   d.   Air Force Eastern Test Range/PAA Tech Staff Memo No. 71, ETV-TM-67-16, "Multiple-Link Reception Through Wideband Nonlinear Components," 31 March 1967.

1.   **Purpose** - To provide guidelines for the most effective use of allocated UHF telemetry bands, 1435-1540 MHz and 2200-2300 MHz.

2.   **Scope** - This plan is intended to be utilized as a guide by all managers and users of telemetry frequencies in the above bands, at National, Service, or other DOD test ranges/facilities.

3.   **General** - Essential air-ground telemetering in connection with guided missile, upper air research, space, and aircraft flight testing in the past has been accommodated on a primary basis on 44 channels (500 kHz bandwidth) in the 225-260 MHz portion of the military communications band, 225-400 MHz. The Military Communications-Electronics Board (MCEB) has directed that DOD agencies remove all telemetering operations from this band by 1 January 1970. The frequency bands 1435-1540 MHz and 2200-2300 MHz have been allocated to satisfy displaced and/or future telemetering needs (Ref a). This plan has been devised for application where congestion of the allocated telemetry spectrum is expected to be a problem, i.e., at the National and Service Ranges and adjacent areas.

   This plan is based primarily on information obtained as a result of empirical and theoretical analysis, judgments formulated on past experience, and on expectations of future requirements and equipment characteristics.

                                                                    Appendix A

4. UHF Telemetry Radio Frequency Assignments

a. It has been determined that air/space-ground telemetering must be restricted to the 1435-1540 MHz and 2200-2300 MHz bands, effective 1 January 1970, in order to permit unrestricted use of the 225-400 MHz military communications band.

b. The band 1435-1535 MHz is nationally allocated for Government/non-Government telemetry use for flight testing of manned and unmanned aircraft, missiles, and space vehicles of major components thereof on a shared basis and the 2200-2290 MHz band is allocated for Government fixed and mobile communications and telemetry on a co-equal basis. The bands 1535-1540 MHz and 2290-2300 MHz are allocated exclusively for deep space telemetering.

c. Narrow band telemetry channel spacing will be increments of 1 MHz beginning with frequencies 1435.5 and 2200.5 MHz, respectively. These numbers will be used as the base from which all frequency assignments are to be made. Wideband channels are permitted and will be centered on the center frequency of narrow band channels. Accordingly, all telemetry equipment whether for narrow, medium, or wideband channel application, must be capable of operating on any one MHz increment in the 1435-1540 MHz or 2200-2300 MHz band, as appropriate, without infringing upon adjacent bands.

5. Channel Bandwidth Definitions and Spacing Allocations

To satisfy various channel bandwidth requirements, the following definitions and spacing allocations will prevail.

a. Narrow Band Channel. A channel with a necessary bandwidth of 1 MHz or less.

b. Medium Band Channel. A channel with a necessary bandwidth of more than 1 MHz but not greater than 3 MHz.

c. Wide Band Channel. A channel having a necessary bandwidth greater than 3 MHz but not greater than 10 MHz, the assignment of which is to be determined by the service involved and based on justifiable program requirements.

NOTE 1

Channel bandwidth criteria stated in 5a, b, and c above are equivalent to occupied bandwidths not exceeding 1.2, 3.2, and 10.2 MHz respectively, when being modulated, as measured in accordance with the guidelines outlined in RCC Document, "Telemetry Standards," at 60 dB down from the unmodulated carrier power.

NOTE 2

Necessary bandwidth is defined as the minimum value of the occupied bandwidth sufficient to insure the transmission of information at the rate and with the quality required for the system employed, under specified conditions and for a given class of emission.

d.   For the purpose of designating channels to satisfy the varying necessary bandwidths, the following normally will prevail. However, it is recognized that for certain requirements, operational flexibility may necessitate the use of channels centered on any narrowband center frequency within the allocated bands. Further, the necessary bandwidth used on any particular channel will be contained within the allocated telemetry band concerned.

(1)   1435-1540 MHz Band

(a)   Narrowband Channel (Center Frequency). 1435.5-1534.5 MHz; 1535.5-1539.5 MHz (exclusively for deep space use); both sections of the band in 1 MHz increments, e.g., 1435.5, 1436.5, 1437.5, etc.

(b)   Mediumband Channel (Center Frequency). 1436.5-1532.5 MHz; 1537.5 MHz (exclusively for deep space use); the first section of the band in 3 MHz increments, e.g., 1436.5, 1439.5, 1442.5, etc.*

(c)   Wideband Channel (Center Frequency). 1440.5-1520.5 MHz, in 10 MHz increments, e.g., 1440.5, 1450.5, 1460.5, etc.** No wideband channels (10 MHz) can be accommodated entirely within the exclusive deep space (1535-1540 MHz) portion of the band.

(2)   2200-2300 MHz Band

(a)   Narrowband Channel (Center Frequency). 2200.5-2289.5 MHz; 2290.5-2299.5 MHz (exclusively for deep space use); both sections of the band in 1 MHz increments, e.g., 2200.5, 2201.5, 2202.5, etc.

(b) Mediumband Channel (Center Frequency). 2201.5-2288.5 MHz; 2291.5-2297.5 MHz (exclusively for deep space use); both sections of the band in 3 MHz increments, e.g., 2201.5, 2204.5, 2207.5, etc.*

(c) Wideband Channel (Center Frequency). 2205.5-2275.5 MHz, in 10 MHz increments, e.g., 2205.5, 2215.5, 2225.5, etc.** No wideband channels (10 MHz) can be accommodated entirely within the deep space exclusive (2290-2300 MHz) portion of the band.

*Center frequencies in this band are predicated on the basis that necessary bandwidth is 3 MHz in each case.

**Center frequencies in this band are predicated on the basis that necessary bandwidth is 10 MHz in each case.

NOTE

Channels falling in the band 1535-1540 MHz and those in the band 2290-2300 MHz are for exclusive deep space use.

6. Telemetry Frequency Assignment Guidance

The following information, which is based on the results of tests, theoretical analysis, and judgments based on past experience, should be used for the guidance of all concerned:

a. Geographical Separation. Two or more telemetry transmitters operating simultaneously on the same narrowband channel center frequency must be sufficiently separated geographically; otherwise degradation of data is likely to occur.

b. Simultaneous Operations. Two or more narrowband telemetry transmitters operating simultaneously on the same vehicle or in the same geographical area must be separated by a minimum of 1 MHz, to preclude degradation of data.

c. Multi-carrier Operations. If interference is to be precluded or minimized to the maximum extent possible, frequency selection must be made judiciously. Various systematic methods have been developed for selecting frequencies to accomplish this aim. The following are model or example sets derived for the selection of a maximum number of frequencies for simultaneous operations, precluding or minimizing third order intermodulation products:

(1)   Model or Example No. 1:

1 MHz Bandwidth Assignments

2201.5 MHz
2202.5 MHz
2204.5 MHz
2208.5 MHz
2216.5 MHz
2232.5 MHz
2264.5 MHz

(2)   Model or Example No. 2:

1 MHz Bandwidth Assignments Using Even Spacing No.	1 MHz Bandwidth Assignments Using Odd and Even Spacing No.	
2200.5 MHz	2200.5 MHz	(Selections beyond
2202.5 MHz	2201.5 MHz	this point have not
2210.5 MHz	2206.5 MHz	been determined due
2224.5 MHz	2210.5 MHz	to the computations
2250.5 MHz	2223.5 MHz	necessary. However,
2254.5 MHz	2226.5 MHz	it will be noted that
2270.5 MHz	2234.5 MHz	this is the most
2282.5 MHz	2241.5 MHz	efficient selection
2288.5 MHz	2253.5 MHz	of frequencies of the
	2255.5 MHz	examples given.)

NOTE

The above selections do not necessarily reflect all combinations possible but are offered only as examples of some which have been ascertained as representative possibilities. Methods and/or programs have been developed by Sandia and the AFETR (Ref c and d), among others, which are available upon request.

It can be seen that the frequency spacing in the above examples has avoided (1) duplication of identical frequency spacing and (2) adjacent frequency spacings that can be added to equal any other frequency spacing or sum of adjacent frequency spacings. For example:

Frequency (MHz)	2200.5	2202.5	2206.5	2212.5	2214.5
	2	4	6	2	
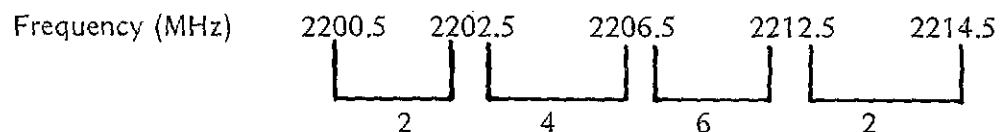
There are duplicate spacings of 2 MHz each and there will be intermodulation between frequencies 2200.5, 2202.5, 2212.5, and 2214.5 MHz.

Spacings 2 + 4 = 6, and there will be interference between 2200.5, 2206.5, and 2212.5 MHz.

NOTE

The above group of five frequencies has intermodulation problems and would be a poor choice of frequencies.

d. To minimize interference, a maximum of ten narrowband channels (1 MHz bandwidth or less) may be used simultaneously on the same vehicle/source, within either of the two UHF telemetry bands, if their spacing is identical to the example in c(2) above.

e. To preclude interference and overcrowding of the spectrum allocated for telemetry, to the maximum extent possible, use should be made of both UHF bands, 1435-1540 MHz and 2200-2300 MHz.

USE CRITERIA FOR FREQUENCY DIVISION MULTIPLEXING

1.   General

The successful application of the Frequency Division Multiplexing Telemetry Standards depends upon recognition of performance limits and performance tradeoffs which may be required in implementation of a system. The use criteria included in this appendix are offered in this context, as a guide for orderly application of the standards which are presented in Sec. 5.2. The significant difference between current standards and previous standards is the inclusion of AM subcarriers, which include double-sideband (DSB) and single-sideband (SSB) types.

It is the responsibility of the telemetry system designer to select the range of performance that will meet his data measurement requirements and at the same time permit him to operate within the limits of the standards. A designer or user must also recognize the fact that even though the standards for FM/FM and AM/FM multiplexing encompass a broad range of performance limits; for example, tradeoffs such as data accuracy for data bandwidth may be necessary. Nominal values for such parameters as frequency response and rise time are listed to indicate the majority of expected use, and should not be interpreted as inflexible operational limits. It must be remembered that system performance is influenced by other considerations such as hardware performance capabilities. In summary, the scope of the standards together with the use criteria are intended to offer flexibility of operation and yet provide realistic limits.

2.   FM Subcarrier Performance

The nominal and maximum frequency response of the subcarrier channels listed in Tables 2 and 3 is 10 per cent and 50 per cent, respectively, of the maximum allowable deviation bandwidth. The nominal frequency response of the channels employs a deviation ratio of five. The deviation ratio of a channel is defined as one-half the defined deviation bandwidth divided by the cutoff frequency of the discriminator output filter.

The use of other deviation ratios for any of the subcarrier channels listed may be selected by the Range Users to conform with the specific data response requirements for the channel. As a rule, the rms signal/noise ratio of a specific channel varies as the three-halves power of the subcarrier deviation ratio employed.

The nominal and minimum channel rise times indicated in Table 2 have been determined from the equation which states that rise time is equal to 0.35 (frequency response) for the nominal and maximum frequency response, respectively. The

Appendix B

83

equation is normally employed to define the 10 to 90 per cent rise time for a step function of the channel input signal; however, deviations from these values may be encountered due to variations in subcarrier components in the system.

3. FM Subcarrier Performance Tradeoffs

The number of subcarrier channels which may be used simultaneously to modulate a radio-frequency carrier is limited by the radio-frequency channel bandwidth, and by the output signal/noise ratio that is acceptable for the application at hand. As channels are added, it is necessary to reduce the transmitter deviation allowed for each individual channel, to keep the overall multiplex within the radio-frequency channel assignment. This lowers the subcarrier-to-noise performance at the discriminator inputs, and the system designer's problem is to determine acceptable tradeoffs between the number of subcarrier channels and acceptable subcarrier-to-noise ratios.

Background information relating to the level of performance and the tradeoffs that may be made is included in the "Telemetry FM/FM Baseband Structure Study," Volumes I and II, DDC Documents AD-621139 and AD-621140, which were completed under a contract administered by the Telemetry Working Group of IRIG. The results of the study show that proportional bandwidth channels with center frequencies up to 165 kHz and constant-bandwidth channels with center frequencies up to 176 kHz may be used within the constraints of these standards. The test criteria included the adjustment of the system components for approximately equal signal-to-noise ratio at all of the discriminator outputs with the receiver input near radio frequency threshold. Intermodulation caused by the radio link components carrying the composite multiplex signal limits the channel's performance under large signal conditions.

With subcarrier deviation ratios of four, channel data errors on the order of 2.0 per cent rms were observed. Data channel errors on the order of 5.0 per cent rms of full-scale bandwidth were observed when subcarrier deviation ratios of two were employed. When deviation ratios of one were used, it was observed that channel data errors exceeded 5.0 per cent. Some channels showed peak-to-peak errors as high as 30 per cent. It must be emphasized, however, that the results of the tests performed in this study are based upon specific methods of measurement on one system sample and that this system sample represents a unique configuration of components. Other components with other performance characteristics will not necessarily yield the same system performance.

System performance may be improved, in terms of better data accuracy, by sacrificing system data bandwidth. That is, if the user is willing to limit the number of subcarrier channels in the multiplex, particularly·the higher frequency channels, the input level to the transmitter can be increased. The signal-to-noise ratio of each subcarrier is then improved through the increased per-channel transmitter deviation. For example, the baseband structure study indicated that when the 165 kHz channel and the 93 kHz channel were not included in the proportional bandwidth multiplex, performance improvement in the remaining channels equivalent to approximately 12 dB increased transmitter power can be expected.

Likewise, elimination of the five highest frequency channels in the constant-bandwidth multiplex allowed a 6 dB increase in performance.

A general formula which can be used to estimate the thermal noise performance of an FM/FM channel above threshold[11] is as follows:

$$\left(\frac{S}{N}\right)_d = \left(\frac{S}{N}\right)_c \left(\frac{3}{4}\right)^{1/2} \left[\frac{B_c}{F_{ud}}\right]^{1/2} \left(\frac{f_{dc}}{f_s}\right)\left(\frac{f_{ds}}{F_{ud}}\right)$$

where

$\left(\dfrac{S}{N}\right)_d$ = discriminator output signal-to-noise ratio (rms voltage ratio)

$\left(\dfrac{S}{N}\right)_c$ = receiver carrier-to-noise ratio (rms voltage ratio)

B_c = carrier bandwidth (receiver intermediate-frequency bandwidth)

F_{ud} = subcarrier discriminator output filter - 3 dB frequency

f_s = subcarrier center frequency

f_{dc} = carrier peak deviation due to the particular subcarrier of interest

f_{ds} = subcarrier peak deviation

85

If the RF carrier power is such that the thermal noise is greater than the intermodulation noise, the above relation provides estimates accurate to within a few decibels.

The FM/FM composite multiplex signal used to modulate the radio-frequency carrier may be a proportional-bandwidth format, a constant-bandwidth format, or a combination of the two types provided only that guard bands allowed for channels used in a mixed format be equal to or greater than the guard band allowed for the same channel in an unmixed format.

4. FM System Component Considerations

System performance is dependent upon essentially all components in the system. Neglecting the effects of the radio-frequency and recording system, data channel accuracy is primarily a function of the linearity and frequency response of the subcarrier oscillators and discriminators employed. Systems designed to transmit data frequencies up to the nominal frequency responses indicated in Tables 2 and 3 have generally well-known response capabilities, and reasonable data accuracy estimates can be easily made. For data channel requirements approaching the maximum frequency response of Tables 2 and 3, oscillator and discriminator characteristics are less consistent and less well defined, making data accuracy estimates less dependable.

The effect of the radio-frequency system on data accuracy is primarily in the form of noise due to intermodulation at high radio-frequency signal conditions well above threshold. Under low radio-frequency signal conditions, noise on the data channels is increased due to the degraded signal-to-noise ratio existing in the receiver.

Intermodulation of the subcarriers in a system is due to characteristics such as amplitude and phase nonlinearities of the transmitter, receiver, or other system components required to handle the multiplex signal under the modulation conditions employed. In systems employing pre-emphasis of the upper subcarriers, the lower subcarriers may experience intermodulation interference due to difference frequencies of the high-frequency (and high-amplitude) channels.

The use of magnetic tape recorders for recording a subcarrier multiplex may degrade the data channel accuracy, primarily due to tape speed differences or variations between recording and playback. These speed errors can normally be compensated for in present discriminator systems when the nominal response rating of the channels is employed and a reference frequency is recorded with the subcarrier multiplex.

5. Range Capability for FM Subcarrier Systems _

    a.   Receivers and Tape Recorders

        The use of the 93, 124, and 165 kHz proportional channels or the corresponding constant-bandwidth channels may require discriminators or tape recorders of a greater capability than are in current use at some ranges. It is recommended that users who anticipate employing any of the above channels at a range, check the range's capability at a sufficiently early date to allow procurement of necessary equipment.

    b.   Discriminator Channel Selection Filters

        Inclusion of the higher frequency proportional-bandwidth channels and the constant-bandwidth channels will require the ranges to acquire additional band selection filters. In applications where minimum time delay variation within the filter is important, such as tape speed compensation, or high rate PAM or PCM, constant-delay filter designs are recommended.

    c.   Discriminator Output Filters

        If a range facility were to stock discriminator output filters corresponding to each of the channel frequency responses listed in Tables 2 and 3, it would be necessary to accommodate 64 separate cutoff frequencies. This number must be multiplied if more than one roll-off stop is required. In order to place a more modest requirement on the range facilities, output filters with the following cutoff frequencies are recommended.

        A filter for each of the frequencies listed under Nominal Frequency Response in Table 3 plus 6500, 8500, 11,000, 19,000, and 24,000 Hz. In addition, filters are recommended corresponding to each of the Nominal and Maximum Frequency Responses listed in Table 3. For other data frequency requirements, compromises should be made by selecting one of the filter frequencies already listed.

6. AM Subcarrier Background

    AM Systems, Single Sideband Suppressed Subcarriers (SSB) and Double Sideband Suppressed Subcarriers (DSB), are wide bandwidth frequency multiplexing systems designed primarily for the application of telemetering vibration type data. These systems are in a sense "adaptive" when used with a transmitter modulation control (TMC) because the deviation of the FM transmitter assigned to each channel changes according to the data activity of all the channels. The data channels also adapt by permitting greater dynamic amplitude changes of the data to be transmitted without adjacent channel interference.

The signal-to-noise ratio for a particular AM/FM channel considering only thermal noise effects can be estimated from the following formula:

$$\left(\frac{S}{N}\right)_d = \left(\frac{S}{N}\right)_c \left[\frac{B_c}{F_{ud}}\right]^{1/2} \left(\frac{f_{rc}}{f_s}\right)$$

$$\left(\frac{S}{N}\right)_d = \text{demodulator output signal-to-noise ratio (rms voltage ratio)}$$

$$\left(\frac{S}{N}\right)_c = \text{receiver carrier-to-noise ratio (rms voltage ratio)}$$

B_c = carrier bandwidth (receiver intermediate-frequency bandwidth)

F_{ud} = subcarrier demodulator output filter - 3 dB frequency

f_s = subcarrier center frequency

f_{rc} = carrier rms deviation due to the particular subcarrier of interest

The S/N ratios derived from these formulas are based on the idealized performance of the transmission system. The formulas do not take into account any of the degrading factors such as nonlinearities of the RF system hardware.[12] The transmitter deviation assigned to a particular subcarrier, f_{rc}, in an AM baseband system is not a fixed value as it is in an FM subcarrier system. The Transmitter Modulation Control will increase and decrease f_{rc} with the data activity. A S/N improvement of one channel is obtained through the inactivity of other channels because the deviation of that channel is increased by the TMC to compensate for the decrease of the other channels.

The use of a TMC can result in system errors. The gain changes caused by the TMC must be tracked out by a ground AGC circuit called the Baseband Level Control (BLC). Rapid variations in the Composite Multiplex Signal (CMS) rms value create tracking problems for TMC and BLC and will cause these circuits to impress waveform errors on all channels passing through them.[13]

DSB systems are capable of transmitting data from DC to the upper frequency limit of the selected channel. SSB systems are capable of transmitting data from around 10 Hertz to the upper frequency limit of the selected channel. The low end

frequency response depends upon the modulation and demodulation techniques used in the hardware design. The AM standards permit transmission of data in the upper or the lower sideband of a SSB subcarrier. It is also possible that both sidebands could be used simultaneously to transmit different channels of data.

The channel spacing intervals for the SSB and the DSB systems make it possible to intermix these systems with Constant Bandwidth (CBW) FM subcarrier systems. It is also possible to intermix the Proportional Bandwidth (PBW) FM subcarriers with the AM baseband subcarriers. Careful selection of the proper guardband spacing is required when intermixing FM subcarriers with AM subcarriers.

The standards permit the utilization of two techniques, the Harmonic Subcarrier Method (HSM) and the Independent Subcarrier Method (ISM), to generate DSB subcarriers. (SSB formats can be utilized only with HSM.) Table 5 in the standards is a guide for the double sideband AM subcarrier channels relating to an ISM system. The HSM system channel spacing is defined in Sec. 5.2.3.1. It permits the placement of the channel frequencies at various 4 kHz intervals according to the formula $F_c = 4n$. The frequencies outlined in Table 5 are a sub-set of those that can be derived from the basic formula. The formula provides the flexibility to adjust the assignment of the wideband width channels and the necessary pilot and ambiguity tones to a configuration which conserves baseband efficiency.

7.   AM Airborne Systems

a.   DSB Systems

(1)   HSM System

The HSM uses frequency synthesis techniques to derive the modulating carriers plus a sinusoidal signal called the common pilot tone (CPT) from a single stable oscillator. The common pilot tone is then summed with the channel signals occupying a baseband channel location reserved for this purpose. For demodulation, the CPT is separated from the composite multiplex signal, filtered and conditioned to minimize the effects of noise, and used as a reference signal for generation of the demodulation reference carriers. The CPT also provides information needed for the TMC and BLC.

A reference carrier constructed from the common pilot tone can appear in any one of a discrete set of phase relationships, only one of which corresponds to the desired demodulation reference carrier phase. Selection of the correct phase position requires information other than that contained in the CPT itself. This

additional reference information can be provided by inserting a carrier component without very low-frequency data components in a channel. This signal is called the ambiguity reference tone (ART). The zero phase reference point for each subcarrier is the time when the CPT and the ART have simultaneous positive-going zero crossings.

If the channels of an HSM airborne multiplex are all loaded with a single polarity DC signal, then a spike resembling a doublet impulse function will occur every 250 microseconds in the composite multiplex signal (CMS). A HSM system should not be used to transmit a large number of channels carrying only single polarity DC signals because the FM transmitter, receiver, or tape recorder may not be able to satisfactorily handle the doublet impulse function.

If single polarity DC data must be transmitted on most of the channels in a HSM system, the polarity of some of the voltages should be inverted to cause the subcarrier phases to be reversed. The phases of the subcarriers themselves can also be shifted within the airborne package to reduce the possibility of over-deviation of the airborne transmitter. In order to properly demodulate such an HSM airborne system, the ground station would have to know the phase of all of the subcarriers as referred to the zero phase point. If multiple airborne phases are used within the system (they are permitted by the standards), the complexity of the ground station will be greatly increased since it must be capable of generating all used phases.

The HSM standards call for the placement of two tones, the common pilot tone and the ambiguity reference tone in the airborne composite multiplex signal. In order for the common pilot tone to operate properly it must be placed within the transmitter modulation control loop so that its amplitude is adjusted as the CMS is adjusted by the transmitter modulation control.

If the ART goes through the TMC/BLC circuits, the amplitude of the ART must be selected so that the ground synthesizer will always have an adequate signal-to-noise ratio throughout the complete dynamic operating range of the TMC/BLC circuits. If the ART bypasses the TMC/BLC circuits, the ground synthesizer must be capable of compensating for static phase differences in the two signal paths and there must not be any circuits that will cause dynamic phase shifts of either tone.

(2)   ISM System

An ISM airborne package uses independent oscillators for generating each subcarrier. The oscillators should be stable enough to prevent excessive frequency drift. If the oscillator frequency drifts more than 200 or 300 Hertz from

the center frequency it may go beyond the acquisition range of the subcarrier regeneration phase lock loop (PLL) in the ground station. Even if the regeneration phase lock loop can acquire, the performance of the carrier regeneration circuit may be degraded by forcing the PLL to track an offset subcarrier in the presence of noisy signals and tape recorder flutter.

Since the phase of all subcarriers is completely random in an ISM multiplex, the probability is low that there will be any periodic impulse spikes in the CMS when transmitting DC data of a single polarity.

The common pilot tone in the ISM composite multiplex signal serves two functions. It is used as the reference for the operation of the ground equipment's Baseband Level Control (BLC) circuitry. The CPT is also fed to the data channels in the airborne package to furnish them with low level sidebands and a channel ambiguity reference tone. It is not necessary to include the CPT as part of the signal transmitted on channel if the user of the data can accept some system limitations in the demodulation process. These will be discussed under the ground system section.

b.   SSB Systems

An airborne SSB modulator translates the input data spectrum to a new location in the frequency domain and produces either a direct or mirror image for the upper or lower sideband, respectively. In actual practice the SSB modulator produces a DSB signal and removes the unwanted sideband by a filtering or phasing operation. Since it is not possible to achieve an infinitely sharp cutoff characteristic, a residual portion of any very low frequency components in the data signal referred to as the vestige, will appear in the opposite sideband.

SSB is well suited for the transmission of data to be used for power spectral density analysis. The lack of DC response and the nonlinear phase characteristics at low frequencies are not too critical for this application. The SSB systems implemented to date have used only a common pilot tone and no ambiguity reference tone, which means the ground equipment can only determine the proper frequencies for the the reinserted subcarriers used for translating the sideband spectra back to its proper place in the spectrum.

Airborne SSB systems utilize the same frequency synthesis techniques as HSM DSB systems, hence, SSB and HSM subcarriers may be easily intermixed.

91

c.   Pre-Emphasis

It is the generally accepted practice to apply a pre-emphasis curve in a multiplex of FM subcarriers. Since DSB subcarriers are equal bandwidth channels, the same pre-emphasis as used on DBW-FM subcarriers should also be applied if CMS is not being passed through a TMC circuit. There are, however, a number of reasons why this practice should be carefully studied before adapting it for an AM baseband system if TMC is used. Pre-emphasis might help some high-frequency channels only to the detriment of the low-frequency channels which might be significantly degraded by the intermodulation effects of the transmitter-receiver link.

Pre-emphasis of high-frequency channels could lead to transmitter spectrum spreading problems if the low-frequency channel activity decreased to zero, thereby causing the TMC to assign increased deviation to the already emphasized high channels. If the pre-emphasis taper was achieved by a network after the TMC, then less than optimum deviation of the FM transmitter would result if high-frequency channel activity decreased. Some of the adaptive properties of an AM system are lost with less than optimum deviation of the transmitter.

8.   AM Ground System

a.   General

The input level to a FM ground system from a receiver or tape recorder is not too critical since most FM discriminators will operate over a very wide dynamic range. This is not true with an AM ground station operating in conjunction with an airborne system using a TMC. The first operating stage of such a DSB or SSB ground system is the baseband level control (BLC). Channels not passing through the TMC should also bypass the BLC circuitry. The BLC is designed to restore in the ground system the original amplitude of the CMS as it was produced in the airborne package. If the amplitude into the BLC is greater than its dynamic range or less than its operating AGC range, the BLC may move to a nonlinear operating point which will cause intermodulation among the channels. The user must determine the dynamic range of his particular BLC and see that the composite multiplex signal is held within that range.

An AM system requires that the baseband video output of the receiver have a flat amplitude response and the linear phase characteristics for the portion of baseband occupied by the CMS. Differences in the baseband amplitude will cause gain problems with the DSB channels. Some of the receiver variations can be

compensated for by inflight calibration of the channels or by the optional use of the channel reference tones (CRT) in the airborne package. The CRT working through a channel level control (CLC) can compensate for minor differences in baseband frequency response and the effects of static phase shift on the demodulator gain.

b.   DSB Ground Systems

(1)   HSM System

A HSM system will be sensitive to the static baseband phase shifts of the FM receiver because the subcarrier synthesizer reproduces subcarriers from the CPT and ART coming from one part of the baseband and multiplies them with data channels from other parts of the baseband. Ground station adjustments should be made to minimize the phase differences which would produce amplitude errors in the output data, and increase the errors due to tape flutter and jitter of the phase reference.

The standards permit the use of the ART as a carrier for data if the frequency band within ±50 Hz of the carrier is kept free of data components. A wider band may well be required for the subcarrier synthesizer in some ground station designs.

(2)   ISM System

The ISM demodulation process requires that the channel reference tones be present in order to maintain constant lock-up of the subcarrier regeneration loop in the absence of data sidebands. If a loss of data during the time lag required for the lock-up of the subcarrier regeneration loop is permissible, then the CRT's need not be included. Also, without the tones the data will have a possibility of 180° phase ambiguity. This may not be a serious problem if the data are to be used only for power spectral density measurements. If a CRT is not present, then some means of deactivating the CLC must be provided to keep it from limiting the channel signals.

Table 5 lists frequencies for an ISM system down to 4 kHz. A system designer may encounter difficulties in utilizing channels DA1 and DA2 within an ISM system. One difficulty is that these channels may at times conflict with the common pilot tones used in the CMS. Secondly, a channel subcarrier recovery method[14] which detects the zero crossing of the carrier may introduce minor perturbations in the reconstructed subcarrier due to the additional zero crossing produced by the data.

c.   SSB Ground System

A SSB demodulator which has received its subcarrier from a ground synthesizer that utilizes only the frequency information of the CPT will shift the output data components by an angle equal to the phase error of the reinserted subcarrier. Since distortionless transmission requires that the phase shift be proportional to frequency, shifting each wave form frequency component by an equal angle creates waveform distortion. The amplitudes of sinusoidal components in the output are unaffected, so no error will result if the data are to be used only for power spectral density analysis.

If the ground synthesizer uses the ART to resolve the phase of the reinserted subcarrier, then the only waveform distortion in the output will be caused by the phase shift of low-frequency data components which occurs during the generation or demodulation processes.

d.   Compatible AM Ground Stations

It is possible to design a number of compatible ground station combinations. For example, an HSM ground system can be designed to demodulate either upper or lower SSB signals and even an amplitude modulation technique not included within the standards known as Quadrature Double Sideband (QDSB). Such a station cannot demodulate an ISM subcarrier. It is possible, however, for an ISM ground station to demodulate an HSM generated channel if the proper CPT and CRT are present. With proper considerations it is possible to design a station which would demodulate both HSM and ISM DSB signals if those were the only two systems contemplated for use by the designer.

e.   AM System Filters

The user who contemplates building a compatible AM ground station should give some thought to standardizing the frequencies in Table 5 for any bandpass filters that may be required for DSB channel demodulation. SSB filters will have to be selected according to anticipated use.

If a CRT is multiplexed with the transmitted data, it may be necessary to suppress it before the data are presented to the user. One method of removing the CRT is to include a sharp notch in the low pass output filter. This notch causes the filter to have sharp cutoff characteristics and hence may not be optimum for some types of data. The sharp cutoff filter requirement is not necessary in an HSM demodulation station unless it, too, is using CRT's. Different sets of low pass filters are required for each of the CRT's used in the system.

9. Tape Recording

Tests conducted upon the recording of ISM DSB signals[15] have shown that predetection recording produces better signal-to-noise ratio than post detection recording of the signal. It is assumed that the same is true for other AM baseband systems. The number of tape dropouts and the possibility of nonlinear recording is further reduced by using predetection recording. It is expected that wideband FM recording of post-detection signals would also be better than direct recording.

PDM STANDARDS
ADDITIONAL INFORMATION AND RECOMMENDATIONS

1. Intermediate-Frequency Bandwidth and Transmitter Deviation

The appropriate receiver final intermediate-frequency bandwidth and transmitter deviation depend primarily on the total pulse rate, system noise and distortion tolerance.

2. Premodulation Filtering

The premodulation filter recommended in Sec. 5.3.6 exhibits a final attenuation slope of 36 dB per octave and shall have a maximally linear phase response.

3. Maximum Pulse Duration

The accuracy of a PDM system is a direct function of the timing measurement errors (jitter) on the leading and trailing edges of the pulses. The full-scale accuracy will improve as the duration of the maximum length pulse is increased.

The minimum Pulse Gap Time interval must be larger than the minimum pulse duration in order to avoid transient interference between successive data pulses (See Telemetry System Study Final Report, Aeronutronics U743, 18 December 1959, Vol. 1 Section 2, page 36).

Appendix C

97

PAM STANDARDS
ADDITIONAL INFORMATION AND RECOMMENDATIONS

1.   Intermediate-Frequency Bandwidth and Transmitter Deviation

The appropriate receiver final intermediate-frequency bandwidth and transmitter deviation depend primarily on the total pulse rate, system noise, and distortion tolerance.

2.   *Premodulation Filtering*

The premodulation filter recommended in Sec. 5.4.6 exhibits a final attenuation slope of 36 dB per octave and shall have a maximally linear phase response.

Appendix D

PCM STANDARDS
ADDITIONAL INFORMATION AND RECOMMENDATIONS

1. Bit Rate Versus Receiver Intermediate-Frequency Bandwidth (3 dB Points)

a. Receiver intermediate-frequency (IF) bandwidth should be made from those listed in Table 6. Only those discrete receiver intermediate-frequency bandwidths listed should be used for data channel (optional below 12,500 Hz). The selections in Table 6 have been made on the consideration that automatic tracking of radio-frequency (RF) carrier drift or shift will be used in the receiver; however, doppler shift considerations may require wide Intermediate-Frequency/Discriminator Bandwidths for the AFC System.

b. For reference purposes in a well designed system, a receiver intermediate-frequency signal-to-noise ratio (power) of approximately 15 dB will result in a bit error probability of about 1 bit in 10^6. A 1 dB change (increase or decrease) in this signal-to-noise ratio will result in an order of magnitude change (10^7 or 10^5 from 10^6, respectively) in the bit error probability.

c. It is recommended that the period between assured bit transitions be a maximum of 64-bit intervals to assure adequate bit synchronization.

2. Suggested PCM Synchronization Patterns

It is suggested that an N-bit frame-synchronization pattern be selected under the criterion that the probability of displacement of the pattern by ±1 bit be minimized at the same time, restricting the probability of pattern displacement by 2 to (N-1) bits below a prescribed maximum. A 31-bit synchronization pattern satisfying this criterion is 0101011010100101101001101010111.

3. Premodulation Filtering

The premodulation filter recommended in Sec. 5.5.6 shall exhibit a final attenuation slope of 36 dB per octave and shall have a maximally linear phase response.

Appendix E

MAGNETIC TAPE RECORDER/REPRODUCER
INFORMATION AND USE CRITERIA

1. Configurations not now included in IRIG Standards

Special applications of recorder/reproducer equipment have resulted in many configurations not now included in IRIG Standards. Among those which show promise in improving recording and tape-use efficiency are the high-density track configurations proposed by the Electronic Industries Association P 8.7 Working Group on Instrumentation Magnetic Tape Recording and the double-density wideband recording systems under development by several manufacturers.

    a. Double-density recording

Systems have been demonstrated using special heads and modified electronics, and special high-output magnetic tape which will give direct recording to 1.5 MHz at 60 ips without serious degradation of system signal-to-noise ratio. If field experience proves these systems reliable over a reasonable operating time, economies in tape use could result.

    b. High-density track configuration

EIA has proposed standardization of tape track configurations resulting in 14 and 21 tracks on ½ inch magnetic tape and 28 and 42 tracks on 1-inch magnetic tape. Systems for 1-inch tape have been manufactured. The EIA proposed track configurations follow in Tables 19 through 22.

    c. Several methods for recording serial PCM data at bit-packing densities of 20,000 bits per inch or greater have recently become available. These methods employ some form of a biphase code such as the Manchester code. These encoding methods ensure enough flux transitions that DC or very low frequency response is not required. Additionally, bit-rate recovery is enhanced so that reproduce electronics can be phase-locked to the bit stream and provide coherent recovery.

For these systems wideband instrumentation recorders are employed, but special record and reproduce electronics are required.

Standards have not been prepared in this area, but such systems appear attractive for recording large quantities of PCM data.

Appendix F

103

TABLE 19

Dimensions - Recorded Tape Format

14 Tracks on ½-Inch-Wide Tape

Track Width	(W)	0.025±0.001 in.
Track Spacing	(D)	0.035 in.
Data Spacing	(S)	1.500±0.001 in.
Edge Margin, Minimum	(M_m)	0.005 in.
Track Location (reference edge to Track No. 1 centerline)	(C)	$0.0215^{+0.000}_{-0.003}$ in.
Track Location Tolerance	$(\triangle H_n)$	±0.0015 in.

Track Number (H_n)	Inches
1	0.0000
2	0.0350
3	0.0700
4	0.1050
5	0.1400
6	0.1750
7	0.2100
8	0.2450
9	0.2800
10	0.3150
11	0.3500
12	0.3850
13	0.4200
14	0.4550

TABLE 20

Dimensions - Recorded Tape Format

21 Tracks on ½-Inch-Wide Tape

Track Width	(W)	0.018±0.001 in.
Track Spacing	(D)	0.023 in.
Data Spacing	(S)	1.500±0.001 in.
Edge Margin, Minimum	(M_m)	0.0065 in.
Track Location (reference edge to Track No. 1 centerline)	(C)	$0.019^{+0.000}_{-0.003}$ in.
Track Location Tolerance	$(\triangle H_n)$	±0.0013 in.

Track Number	(H_n)	Inches
1		0.0000
2		0.0230
3		0.0460
4		0.0690
5		0.0920
6		0.1150
7		0.1380
8		0.1610
9		0.1840
10		0.2070
11		0.2300
12		0.2530
13		0.2760
14		0.2990
15		0.3220
16		0.3450
17		0.3680
18		0.3910
19		0.4140
20		0.4370
21		0.4600

TABLE 21

Dimensions - Recorded Tape Format

28 Tracks on 1-Inch-Wide Tape

Track Width	(W)	0.025±0.001 in.
Track Spacing	(D)	0.035 in.
Data Spacing	(S)	1.500±0.001 in.
Edge Margin, Minimum	(M_m)	0.0085 in.
Track Location (reference edge to Track No. 1 centerline)	(C)	0.0265±0.0015 in.
Track Location Tolerance	($\triangle H_n$)	±0.0015 in.
Track Number	(H_n)	Inches
1		0.0000
2		0.0350
3		0.0700
4		0.1050
5		0.1400
6		0.1750
7		0.2100
8		0.2450
9		0.2800
10		0.3150
11		0.3500
12		0.3850
13		0.4200
14		0.4550
15		0.4900
16		0.5250
17		0.5600
18		0.5950
19		0.6300
20		0.6650
21		0.7000
22		0.7350
23		0.7700
24		0.8050
25		0.8400
26		0.8750
27		0.9100
28		0.9450

TABLE 22

Dimensions - Recorded Tape Format

42 Tracks on 1-Inch-Wide Tape

Track Width	(W)	0.018±0.001 in.
Track Spacing	(D)	0.023 in.
Data Spacing	(S)	1.500±0.001 in.
Edge Margin, Minimum	(M_m)	0.0132 in.
Track Location (reference edge to Track No. 1 centerline)	(C)	0.0275±0.0015 in.
Track Location Tolerance	($\triangle H_n$)	±0.0013 in.

Track Number	(H_n)	Inches
1		0.0000
2		0.0230
3		0.0460
4		0.0690
5		0.0920
6		0.1150
7		0.1380
8		0.1610
9		0.1840
10		0.2070
11		0.2300
12		0.2530
13		0.2760
14		0.2990
15		0.3220
16		0.3450
17		0.3680
18		0.3910
19		0.4140
20		0.4370
21		0.4600
22		0.4830
23		0.5060
24		0.5290
25		0.5520
26		0.5750
27		0.5980
28		0.6210
29		0.6440
30		0.6670
31		0.6900
32		0.7130
33		0.7360
34		0.7590
35		0.7820
36		0.8050
37		0.8280
38		0.8510
39		0.8740
40		0.8970
41		0.9200
42		0.9430

2.   **Gap Scatter** - The distance between two lines perpendicular to the Head Reference Surface which contains components of azimuth misalignment and deviations from the average line defining the azimuth. Since both components affect data simultaneity from record to reproduce, the measurement is the inclusive distance containing the combined errors. Since azimuth adjustment affects the output of wideband systems a 0.0002-inch gap scatter is allowed for such recorder/reproducers, whereas a 0.0001-inch gap scatter is recommended for fixed-head systems (see upper illustration in Figure 6).
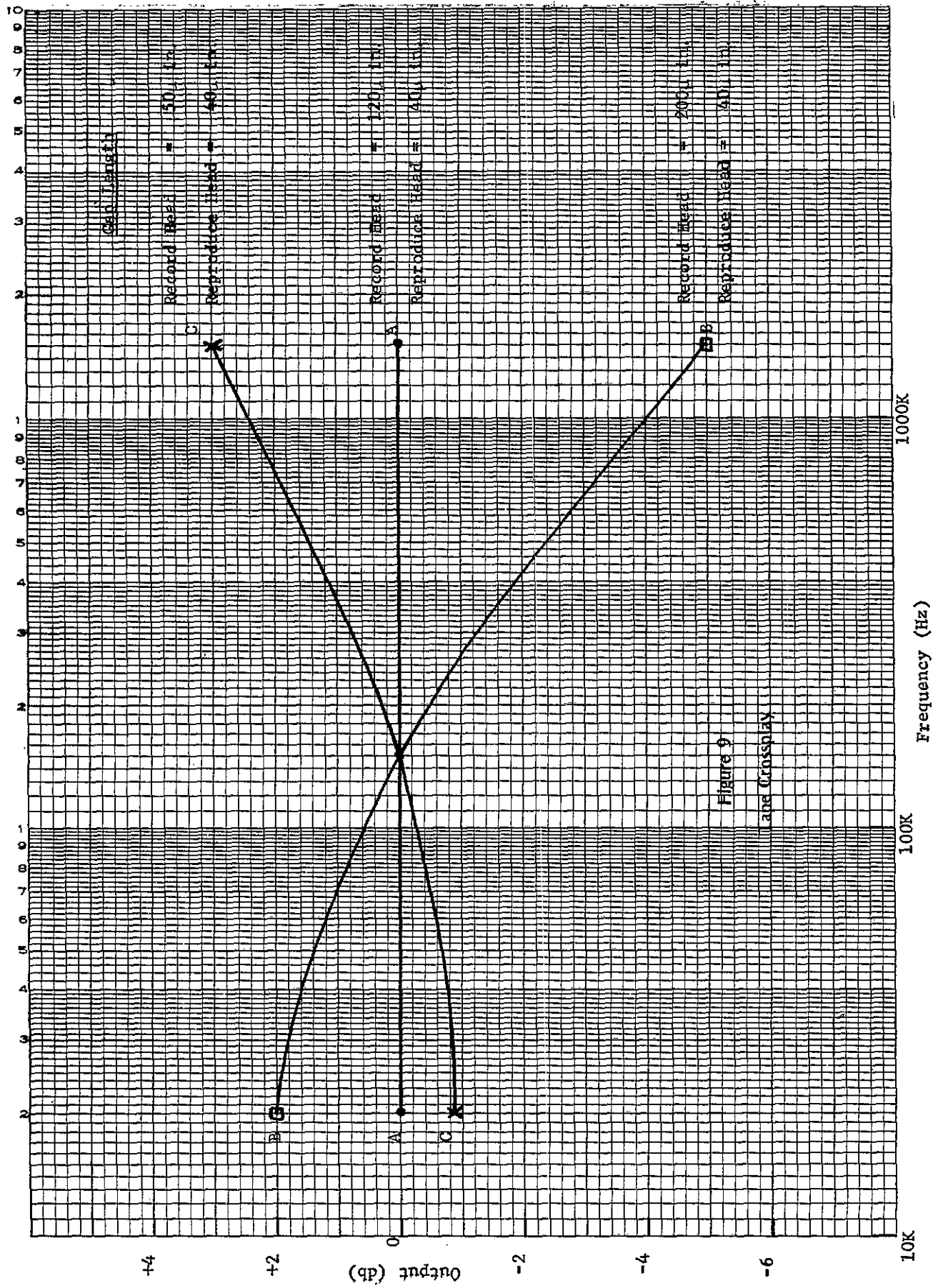
3.   **Head Polarity**

The requirement that a positive pulse at a record amplifier input generate a S-N-N-S magnetic sequence and that a S-N-N-S magnetic sequence on tape produces a positive pulse at the reproduce amplifier output still leaves two interdependent parameters unspecified. These are (1) polarity inversion or non-inversion in record and/or playback amplifiers, and (2) record or playback head winding sense. For purposes of head replacement it is necessary that these parameters be determined by the Range so that an unsuspected polarity inversion on-tape or off-tape will not occur after heads are replaced.

4.   **Record Level Bias**

Normal Record Level is established as the level of a sinusoidal signal of 0.1 upper band edge frequency which, when recorded, results in an output signal having one per cent third harmonic distortion. This level will seldom be optimum for data recording. Signals having noise-like spectral distribution, such as FM/FM telemetry signals, contain high crest factors and should be recorded well below the 0 dB, normal record level. Other signals may have to be recorded above the normal record level to give optimum performance in the data system.

Crossplay of tapes from older low- and intermediate-band machines on wideband machines will exhibit bias signal output due to the higher resolution of the wideband reproduce heads and the relatively low bias frequencies employed.

5.   **Tape Crossplay Considerations (Wideband)** - Figure 9 illustrates the typical departure from optimum frequency response that may result when crossplaying wideband tapes which were recorded with heads employing different record head gap lengths. Line AA is the idealized output versus frequency plot of a machine with record bias and record level set up per IRIG standards, using a 120-microinch Record Head gap length and a 40-microinch Reproduce Head gap length. Lines BB

Gap Length

Record Head   = 50μ in.
Reproduce Head = 40μ in.

Record Head   = 120μ in.
Reproduce Head = 40μ in.

Record Head   = 200μ in.
Reproduce Head = 40μ in.

Figure 9
Lane Crosplay

Frequency (Hz)

Output (db)

+4
+2
0
-2
-4
-6

10K   100K   1000K

109

and CC represent the output response curves of the same tapes recorded on machines with 200-microinch and 50-microinch Record Head gap lengths, respectively. Each of these recorders was set up individually per IRIG requirements. The tapes were then reproduced on the machine having a 40-microinch Reproduce Head gap length without readjusting its reproduce equalization. The output curves have been normalized to zero dB at the 1/10th upper band-edge frequency for the purpose of clarity. The normalized curves may be expected to exhibit a plus or minus 2.0 dB variance in relative output over the passband. The tape recorded with the shortest gap length heads will provide the greatest relative output at the upper band edge.

Because of the fact that the IRIG recorder/reproducer setup procedures, as now written, do not establish a uniform recorded flux density on the tape for the different manufacturers' heads, it is recommended that crossplay of tapes between different manufacturers' machines be undertaken with great care.

One method of normalizing the record-playback transfer function is to record a calibration signal sequence on each tape leader so that equalization and gain of the reproduce amplifiers may be properly adjusted during the reproduce process. First, an upper band-edge sinusoidal signal should be recorded on at least one odd-numbered and one even-numbered track for adjustment of reproduce-head azimuth. Then it is recommended that a 1/10 upper band-edge sinusoidal signal set at Normal Record Level followed by a band limited white noise signal set 6 dB below normal record level be recorded on each track. Gain is adjusted using the sinusoidal signal and equalization is adjusted with the recorded white noise. It is important that the noise generator signal be low-pass filtered at the upper band edge of the recorder/reproducer response being employed. Most reproduce amplifier inputs are not band-limited, and out-of-band noise contributes to front end saturation or overload effects which will result in excessive intermodulation noise in the desired passband.